

^PQ – Print Quantity

Description The ^PQ command gives control over several printing operations. It controls the number of labels to print, the number of labels printed before printer pauses, and the number of replications of each serial number.

Format ^PQq,p,r,o,e

| Parameters | Details |
|------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| q = total quantity of labels to print | <i>Accepted Value:</i> 1 to 99,999,999 <i>Default Value:</i> 1 |
| p = pause and cut value (labels between pauses) | <i>Accepted Value:</i> 1 to 99,999,999 <i>Default Value:</i> 0 (no pause) |
| r = replicates of each serial number | <i>Accepted Value:</i> 0 to 99,999,999 replicates <i>Default Value:</i> 0 (no replicates) |
| o = override pause count | <i>Accepted Values:</i> N = no Y = yes <i>Default Value:</i> N |
| e = cut on error label (RFID void is an error label) | <i>Accepted Values:</i> N = no - if a cutter is installed, a cut will be made after a voided RFID label ONLY if a cut would be made after the non-voided label and this was the last retry. Y = yes - if a cutter is installed, a cut will be made after ANY voided RFID label. <i>Default Value:</i> Y |

If the o parameter is set to Y, the printer cuts but does not pause, and the printer does **not** pause after every group count of labels has been printed. With the o parameter set to N (default), the printer pauses after every group count of labels has been printed.



Example • This example shows the control over print operations:

^PQ50,10,1,Y: This example prints a total of 50 labels with one replicate of each serial number. It prints the total quantity in groups of 10, but does not pause after every group.

^PQ50,10,1,N: This example prints a total of 50 labels with one replicate of each serial number. It prints the total quantity in groups of 10, pausing after every group.