The `^PO` command inverts the label format 180 degrees. The label appears to be printed upside down. If the original label contains commands such as `^LL`, `^LS`, `^LT` and `^PF`, the inverted label output is affected differently.

**Format**  `^PO`  

**Parameters** | **Details**  
--- | ---  
`a`  
180 degrees  

*Accepted Values:*  
- `N` = normal  
- `I` = invert  

*Default Value:* `N`  

**Example**  

This is an example of printing a label at 180 degrees:

ZPL II CODE

```
^XA^CFD
^POI
^LH330,10
^F050,50
^FDZEBRA TECHNOLOGIES^FS
^F050,75
^FDVernon Hills, IL^FS
^XZ
```

The `^POI` command inverts the x, y coordinates. All image placement is relative to these inverted coordinates. Therefore, a different `^LH` (Label Home) can be used to move the print back onto the label.

**Comments**  
If multiple `^PO` commands are issued in the same label format, only the last command sent to the printer is used.

Once the `^PO` command is sent, the setting is retained until another `^PO` command is received or the printer is turned off.

The `N` value for the `a` parameter is not supported on the HC100™ printer.