^MF – Media Feed

**Description**  The ^MF command dictates what happens to the media at power-up and at head-close after the error clears.

**Format**  ^MFp,h

<table>
<thead>
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<th>Parameters</th>
<th>Details</th>
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| p = feed action at power-up | **Accepted Values:**  
  - F = feed to the first web after sensor  
  - C = (see ~JC on page 254 definition)  
  - L = (see ~JL on page 267 definition)  
  - N = no media feed  
  - S = short calibration  
  
  **Default Value:** C |
| h = feed action after closing printhead | **Accepted Values:**  
  - F = feed to the first web after sensor  
  - C = (see ~JC on page 254 definition)  
  - L = (see ~JL on page 267 definition)  
  - N = no media feed  
  - S = short calibration  
  
  **Default Value:** C |

*a*  These values are supported only on Xi4, RXi4, XiIIIPlus, PAX, ZM400/ZM600, RZ400/RZ600, and S4M printers.

**Comments**  It is important to remember that if you choose the N setting, the printer assumes that the media and its position relative to the printhead are the same as before power was turned off or the printhead was opened. Use the ^3u command to save changes.
Set Media Sensor Calibration

Description  The ~JC command is used to force a label length measurement and adjust the media and ribbon sensor values.

Format  ~JC

Comments  In Continuous Mode, only the media and ribbon sensors are calibrated.

This command is ignored on the HC100™ printer.
~JL — Set Label Length

Description  The ~JL command is used to set the label length. Depending on the size of the label, the printer feeds one or more blank labels.

Format  ~JL