

## Exit Setup Mode

To leave Setup mode, complete these steps:

1. Press SETUP/EXIT.  
The LCD displays **SAVE CHANGES**.
2. Press the left or right oval to display the save options:

LCD	Description
PERMANENT	Stores values in the printer even when power is turned off.
TEMPORARY	Saves the changes until power is turned off.
CANCEL	Cancels all changes made since you entered Setup mode, except for changes made to the darkness and tear-off settings, which go into effect as soon as they are made.
<b>LOAD DEFAULTS</b>	Restores all parameters other than the network settings back to the factory defaults. Use care when loading defaults because you will need to reload all settings that you changed manually.  <b>Note</b> • Loading factory defaults causes the printer to auto-calibrate.
LOAD LAST SAVE	Loads values from the last permanent save.
DEFAULT NET	Restores the wired and wireless network settings back to factory defaults.

3. Press NEXT/SAVE to select the displayed choice.  
When the configuration and calibration sequence is done, **PRINTER READY** displays.

## FEED and PAUSE Self Test

Performing this self test temporarily resets the printer configuration to the factory default values. These values are active only until power is turned off unless you save them permanently in memory. If the factory default values are permanently saved, a media calibration procedure must be performed, and you must reset the head resistance value and the verifier and applicator port settings to their required values.

### To perform a FEED and PAUSE self test, complete these steps:

1. Turn off (O) the printer.
2. Press and hold FEED and PAUSE while turning on (I) the printer.
3. Hold FEED and PAUSE until the first control panel light turns off.

The printer configuration is temporarily reset to the factory default values. No labels print at the end of this test.