

# Zebra® QLn320™ Platen/Gear (Linerless) Repair Kit Instructions

 **Note** • The following instructions are to be used with P1031365-107 Kit, Rpr, QLn320, Platen/Gear, Linerless.

## Identifying Old vs. New Latch Mechanism

An old latch mechanism will have a Platen Bearing with a longer, thinner tab (see below). When the Platen Assembly is installed, this tab will be locked in place facing the Platen Holder as opposed to facing the Media Cover on newer units.



## Removing Platen (Old Latch Mechanism)

1. Unlock the tabs located on the Platen Bearing on each end of the Platen and rotate the tab outward in the direction shown to release.



2. Unsnap each end of the Platen subassembly from the slot on the platen holder to remove (as shown).



## Installing the Platen (Old Latch Mechanism)

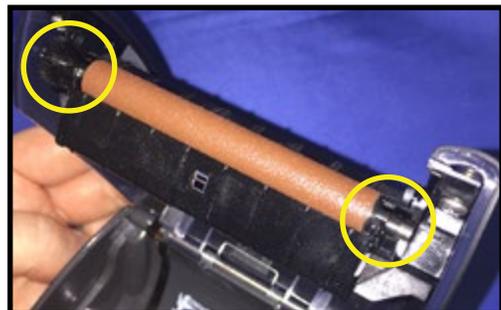
1. Slide the bearing followed by the gear on the long end of the new Platen (as shown).



2. Slide the bearing on the short end of the Platen (as shown).



3. Slide each end of the Platen subassembly into the slots on the Platen Holder (circled) and snap the assembly into place.



4. Rotate the tabs on each end of the Platen toward the Platen Holder to lock. Verify that both the Peeler Bar and the Platen rotate freely.

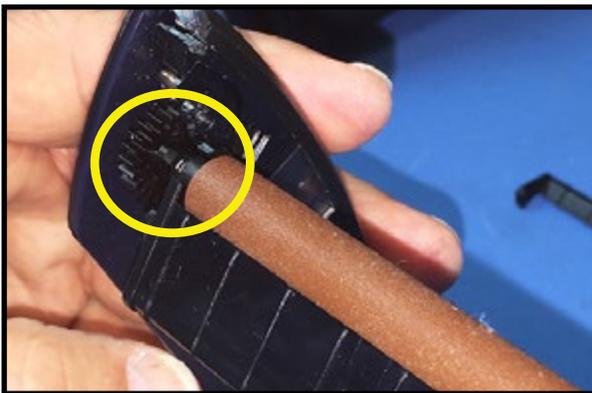


## Remove the Platen (New Latch Mechanism)

1. Open the Media Cover and remove the Scraper.



2. Rotate the tabs on each Platen Bearing forward.



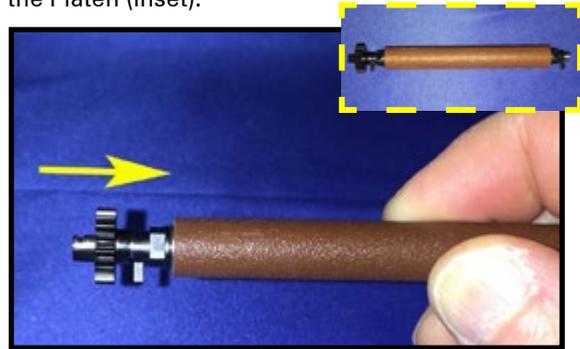
3. Unsnap each end of the Platen from the Platen Holder and lift up and out to remove.



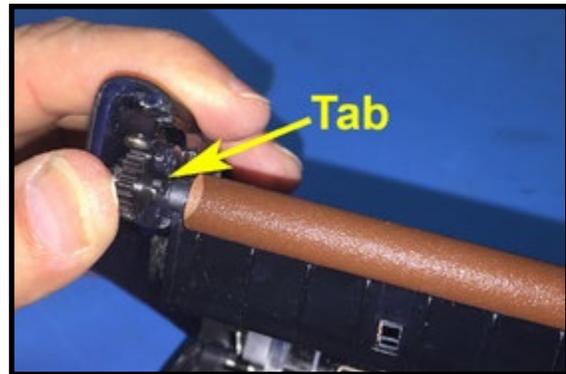
## Install the Platen (New Latch Mechanism)

1. Slide the Platen Bearing followed by the Platen Gear on the long end of the Platen (as shown).

2. Slide the other Platen Bearing on the opposite end of the Platen (inset).



3. Make sure the tabs on each Platen Bearing are turned forward before snapping the Platen into place in the Platen Holder.



4. Rotate the tabs on each Platen Bearing back towards the top of the Media Cover.

5. Insert one end of the Scraper (provided) in the corresponding hole in the Media Cover. Flex the Scraper to insert the opposite end in the other hole on the Media Cover.



**Note:** Potential leftover parts may include P1024320 (2 old bearings) or P1024320-001 (2 new bearings), BA16695-2 (Media Support Disks), TH-PTA023006-5 (2 screws), and TH-WG0419 (2 washers)