

Serial Port Interface

Pin	Description
1	Not used
2	RXD (receive data) input to the printer
3	TXD (transmit data) output from the printer
4	DTR (data terminal ready) output from the printer -- controls when the host may send data
5	Chassis ground
6	DSR (data set ready) input to the printer
7	RTS (request to send) output from the printer -- always in the ACTIVE condition when the printer is turned on
8	CTS (clear to send) - Not used by the printer
9	+5 V @ 0.75 A fused

The maximum current available through the serial and/or parallel port is not to exceed a total of 0.75 Amps.

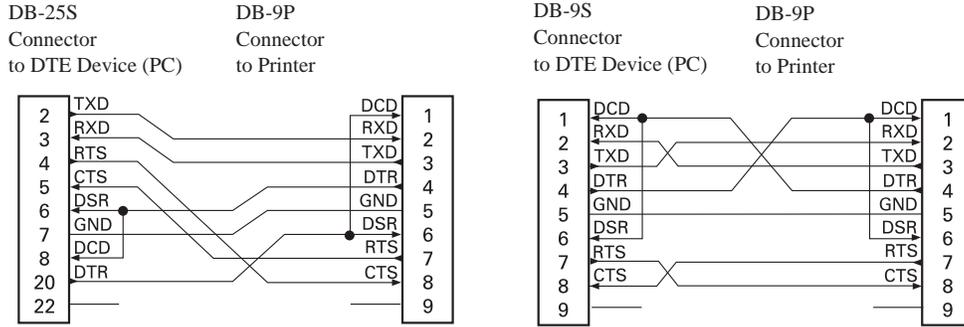
When XON/XOFF handshaking is selected, data flow is controlled by the ASCII control codes DC1 (XON) and DC3 (XOFF). The DTR control lead will have no effect.

Interconnecting to DTE Devices — The printer is configured as data terminal equipment (DTE). To connect the printer to other DTE devices (such as the serial port of a personal computer), use an RS-232 null modem (crossover) cable. Figure 31 shows the required cable connections.

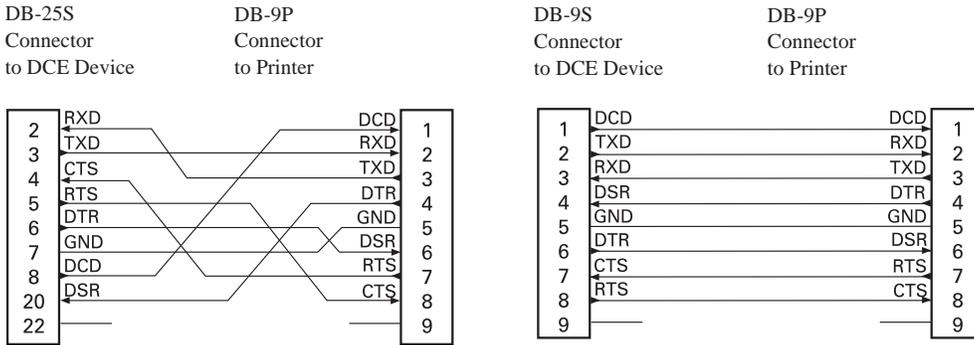
Interconnecting to DCE Devices — When the printer is connected via its RS-232 interface to data communication equipment (DCE) such as a modem, a STANDARD RS-232 (straight-through) interface cable must be used. Figure 32 shows the connections required for this cable.

Connecting to the KDU (Keyboard Display Unit) — The KDU was designed for DCE printer connections and requires a Zebra custom serial port gender changing adapter. The KDU now includes the KDU adapter and the Zebra kit part number for the KDU Adapter is 105934-088.

Connecting the Printer to a DTE Device



Connecting the Printer to a DCE Device



Power On Modes	
Flash Sequence	Action
*	Configuration Status - Prints a detailed printer configuration status label. The label can be used to verify printing, assist printer to computer communication configuration, maintenance, troubleshooting, and help us with customer care communications.
* **	Standard Auto Media Calibration - The printer detects and sets media type and media length, and it adjusts the media sensors for optimal performance with the installed media (equivalent ZPL command <code>~JC</code>). The printer will feed one to four labels while calibrating. <i>Note: Users familiar with the Zebra EPL desktop printer use this Feed mode to replace power-up AutoSensing calibration (equivalent EPL command <code>XA</code>).</i>
* ** ***	Serial Port Configuration - Applies only to printers with serial interface ports. To reset the serial port communication parameters, except for Flow Control. Press and release the Feed button while the LED rapidly flashes amber and green. For autobaud synchronization: Send the <code>^XA^XZ</code> command sequence to the printer while the LED rapidly flashes amber and green. When the printer and host are synchronized, the LED changes to solid green. NOTE: No labels will print during autobaud synchronization.
* ** *** ****	Factory Defaults - Resets the printer to the factory default settings (equivalent to ZPL command <code>^JUN</code>). See Appendix: ZPL Configuration on page 119 for a description of the primary configuration settings and their associated ZPL commands. Some configuration settings are not returned to their initial 'out of box' settings. Other settings are exclusively set, viewed and controlled by programming are also reset. The performs a standard media calibration and then a memory defragmentation routine. Once the printer has entered the Factory Default mode , the status light will turn amber for three (3) seconds. During that time you may do two things: Do nothing and the printer will reset the factory defaults automatically as described above OR press and hold the feed button to enter a factory default reset modes for printers with a network (Ethernet, Wi-Fi or Bluetooth) printer option (equivalent ZPL command <code>^JUF</code>). Releasing the button after the first flash resets the network factory options only (equivalent ZPL command <code>^JUN</code>). Releasing the button after the second flash sequence (two flashes) will reset the printer defaults only. Releasing the button after the third flash sequence (three flashes) will reset both printer and network settings (equivalent ZPL commands <code>^JUN</code> and <code>^JUF</code>)
* ** *** **** *****	Print Width Adjustment - Prints a succession of boxes starting at the minimum print width and ending in the printer's maximum print width in 4mm increments. Press the Feed button once when the printer has reached the desired maximum print width. Note that the printer driver and applications can override this setting.
* ** *** **** ***** *****	Print Darkness (Density) Adjustment - Prints a succession of bar code simulation patterns starting at the minimum darkness (print density/heat) and ending in the printer's maximum darkness in increments of four (4) using the ZPL darkness setting range values. Press the Feed button once the pattern is clear and legible. Do not continue to increase the darkness setting or bar code line widths may become distorted reducing readability. Note that the printer driver and applications can override this setting.
* ** *** **** ***** ***** *****	Manual Media Calibration - The printer runs extensive tests to detect and set media type and media length, and then it adjusts the media sensors for optimal performance with the installed media (equivalent ZPL command <code>~JG</code>). Manual calibration is recommended whenever you are using pre-printed media, print on the liner or if the printer will not correctly auto calibrate. A graphical profile of the media sensing will print. See Manual Calibration on page 102 for more details and considerations.

If the Feed button remains pressed after 7th flash sequence cycle finishes, the printer exits the configuration mode when the Feed button is released.