

# S

## Speed Select

**Description** Use this command to select the print speed.

Mobile printers, such as the TR 220, ignore this command and automatically set speed to optimize battery use.

**Syntax**  $S p_1$

**Parameters** This table identifies the parameters for this format:

Parameters	Details
$p_1$ = Speed select value	See the tables below.

Model	Value	Speed
GK420	2	2.0 ips (50 mm/s)
	3	3.0 ips (75 mm/s)
	4	4.0 ips (100 mm/s)
	5	5.0 ips (125 mm/s)
GX420	2	2.0 ips (50 mm/s)
	3	3.0 ips (75 mm/s)
	4	4.0 ips (100 mm/s)
	5	5.0 ips (125 mm/s)
	6	6.0 ips (150 mm/s)
GX430	2	2.0 ips (50 mm/s)
	3	3.0 ips (75 mm/s)
	4	4.0 ips (100 mm/s)
2722	0	1.0 ips (25 mm/s)
2742	1	1.5 ips (37 mm/s)
3742	2	2.0 ips (50 mm/s)
3842		

Model	Value	Speed
2824 2844	1	1.5 ips (37 mm/s)
	2	2.0 ips (50 mm/s)
	3	2.5 ips (63 mm/s)
	4	3.5 ips (83 mm/s)
2443 (Orion)	1	1.5 ips (37 mm/s)
	2	2.0 ips (50 mm/s)
	3	2.5 ips (63 mm/s)
2746	2	2.0 ips (50 mm/s)
2746e 2348	3	3.0 ips (75 mm/s)
	4	4.0 ips (100 mm/s)
	5	5.0 ips (125 mm/s)
	6	6.0 ips (150 mm/s)
2684 (Strata)	1	1.0 ips (25 mm/s)
	2	2.0 ips (50 mm/s)
	3	3.0 ips (75 mm/s)
	4	4.0 ips (100 mm/s)



**Example** • This example selects 2 ips (50 mmps).

S2↵