

FORM Command

The FORM command instructs the printer to feed to top of form after printing.

Format:

{command}

where:

{command}: FORM

In the following example, the printer will execute a form feed after the label is printed. See the SETFF (set form feed) command in the section on designing receipts and lists for information on setting printer behavior when the FORM command is executed.

Example

Input:

```
! 0 200 200 3 1
IN-CENTIMETERS
CENTER
TEXT 4 1 0 .5 Form Command
FORM
PRINT
```

JOURNAL Command

By default, the printer will check for correct media alignment if it encounters the eye-sense mark (black horizontal bars on back of media) during a print cycle (LABEL mode). If necessary, the JOURNAL command can be used to disable this automatic correction feature. The user's program is responsible for checking and assuring presence of paper in JOURNAL mode. Please refer to the status inquiry command for details on checking for out-of-paper condition.

Format:

{command}

where:

{command}: JOURNAL

continued

SETFF Command

The SETFF command is used to align top of media to printhead. Once this command is executed, the alignment will occur when :

- feed key is pressed.
- form-feed character (0x0c) is issued.
- FORM command is issued.

Format:

```
<!> <UTILITIES>
{command} {max-feed} {skip-length}
<PRINT>
```

where:

{command}: SETFF

{max-feed}: Maximum unit-length the printer advances searching for the next eye-sense mark to align top of form. Valid values are 0-20,000.

{skip-length}: Unit-length printer advances past top of form. Valid values are 5-50.

SETFF Command Example

The following example programs the printer to advance the paper until the eye-sense mark is found, or the paper has been advanced a maximum of 25 millimeters. If an eye-sense mark is found, the paper will be advanced an additional 2.5 millimeters.

Input:

```
! UTILITIES
IN-MILLIMETERS
SETFF 25 2.5
PRINT
```