

Setting the Primary Network Print Server

The ZM400, ZM600, and Xi4 printers support the simultaneous installation of an internal wired, external wired, and a wireless print server. Even though all three print servers may be installed, only one is connected to the network and is the active print server. Table 4 outlines priorities and identifies which device becomes the active print server when multiple print servers are installed.

Table 4 • Primary Print Server

If the Primary Network is set to:	Installed and Connected to a Live Ethernet Network			Then, the Active Print Server will be:
	Internal	External	Wireless*	
Wired	X	X	X	Internal
		X	X	External
			X	Wireless
Wireless	X	X	X	Wireless
	X	X		Internal
		X		External

*NOTE: A Wireless Option board must have an active radio that can properly associate to an access point.

The primary network setting can be configured using any of the following methods:

1. Printer's control panel:
 - ZM400: PRIMARY NETWORK
 - Xi4: PRIMARY NETWORK
 - G-Series, ZP Series, HC100, 2824 Plus: Not available
2. ZPL command: ^NC
3. Set-Get-Do command: ip.primary_network
4. Printer's web page: Network Configuration > Primary/Secondary Settings