RFID

Programming Guide 3

For the ZD500R, ZT400 Series, ZT600 Series, and ZT410 with Silverline Printing Solution

ZEBRA

P1062165-003

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FCC Radiation Exposure Statement (for printers with radios or RFID encoders) This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator and your body.

This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

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About This Document

This section provides you with contact information, document structure and organization, and additional reference documents.

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Who Should Use This Document

The RFID User Guide is intended for use by the label format developer or printer integrator to create label formats that will encode RFID tags. The following printers are supported by this guide:

- ZD500R
- ZT400 Series with RFID option installed
- ZT410 printer with the Silverline printing solution
- ZT600 Series with RFID option installed

For most other RFID printers, refer to the original *RFID Programming Guide*, part number 58978L-XXX, or to *RFID Programming Guide 2*, part number P1026148-XXX. You can download the most recent version from http://www.zebra.com/manuals.

How This Document Is Organized

The RFID User Guide is set up as follows:

Section	Description
About This Document on page 7	This section provides you with contact information, document structure and organization, and additional reference documents.
Introduction to RFID on page 9	This section describes the basic concepts of Radio Frequency Identification (RFID) and how RFID works with your printer.
Using RFID Features on page 13	This section guides you through some ideas to consider and some tasks that you may need to perform before you begin using RFID labels. When you have completed this section, you will be ready to program your RFID label formats.
RFID User Menu on page 27	This section shows the parameters that appear on your printer in the RFID User Menu.
Creating Basic RFID Label Formats on page 31	Use the ZPL samples in this section as a base for programming your own RFID label formats.
Troubleshooting on page 39	This section provides information about RFID operational errors that you might need to troubleshoot. For other types of problems, consult the User Guide for your printer.
ZPL II Commands for RFID on page 47	This section contains the ZPL II commands for RFID-specific applications.
SGD Commands for RFID on page 75	This section contains the Set/Get/Do (SGD) commands for RFID-specific applications.

1

Introduction to RFID

This section describes the basic concepts of Radio Frequency Identification (RFID) and how RFID works with your printer.

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RFID Overview

An RFID printer encodes (writes) information on ultra-thin HF or UHF RFID transponders that are embedded in “smart” labels, tickets, and tags. The printer encodes the information; verifies proper encoding; and prints bar codes, graphics, and/or text on the label’s surface.

The RFID transponder is sometimes called the RFID tag or an inlay. The transponder is usually made of an antenna that is bonded to an integrated circuit (IC) chip. The IC chip contains the RF circuit, coders, decoders, and memory. If you hold an RFID label up to the light, you can see the transponder’s antenna, and you can feel a bump in the label where the IC chip is located.

Encoding and printing of an RFID label usually are completed on the first try, but some failures may occur. If you experience consistent failures, it may signal a problem with the RFID tags, with your label formats, or with the transponder placement.

Electronic Product Code (EPC)

EPC is a product-numbering standard administered by GS1 that can be used to identify a variety of items by using RFID technology. The 96-bit EPC code links to an online database, providing a secure way of sharing product-specific information along the supply chain.

Note • The information in this section is provided for your convenience only and is subject to change. Go to http://gs1.org/epcglobal for the latest EPC information.

EPC Fields

As with bar codes, EPC is divided into numbers that identify the manufacturer and product type. However, EPC contains the following additional information:

- **Header**—identifies the length, type, structure, version, and generation of EPC
- **Manager Number**—identifies the company or company entity
- **Object Class**—similar to a stock keeping unit (SKU)
- **Serial Number**—the specific instance of the Object Class being tagged

Additional fields may be used as part of the EPC code to encode and decode information from different numbering systems into human-readable form. For more information about EPC specifications, refer to the EPC Global web site.

EPC Structure in RFID Labels

In the printer, you can subdivide transponder data into unique fields. You can customize these fields to create “smart” labels that meet your needs or that meet the standards necessary in EPC programming.

The `^RB` ZPL command (see *^RB* on page 55 for) is used to define EPC structure. EPC field data can be delimited with any of the following characters:

```
, ~ ! @ # $ % ^ & * | . < > / \ : ;
```

EPC Class 1, Generation 2 (Gen 2)

Gen 2 tags typically have a 96-bit EPC identifier and can support large data structures. The size of user memory available (if any) varies by the model and manufacturer of the tag.

Data and Tag Security

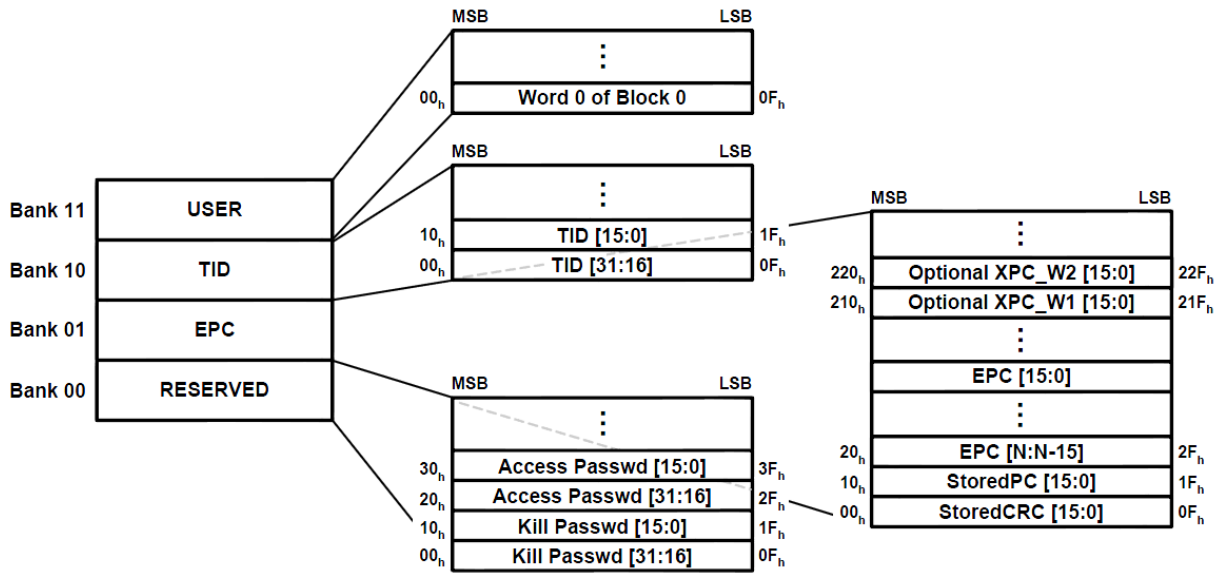
Tag Passwords You can set optional 32-bit passwords that allow you to access tag data, to lock tag data, or to permanently disable (kill) a tag. If desired, use the ZPL command *^RF* on page 57 to set the passwords and *^RL* on page 61 to specify the type of lock.

Data Locking Options Tag memory can be safeguarded with flexible locking options using *^RL* on page 61. For example, you can lock a tag’s memory to prevent it from being encoded accidentally and later unlock it for writing. A permanent locking feature prevents rewriting of tag data.

Gen 2 Memory Map

Figure 1 shows how information is stored on a Gen 2 tag.

Figure 1 • Gen 2 Memory Map



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Using RFID Features

This section guides you through some ideas to consider and some tasks that you may need to perform before you begin using RFID labels. When you have completed this section, you will be ready to program your RFID label formats.

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Performing Firmware Updates

Zebra may update printer firmware periodically to add new functionality or to fix any known issues with older firmware. At any time, you may download the most recent firmware for your RFID printer. For the firmware files and the downloading instructions, go to http://www.zebra.com/firmware.

The RFID features described in this manual require the supported printers to have the firmware version listed in Table 1. For other printers, refer to the original *RFID Programming Guide*, part number 58978L-XXX, or to *RFID Programming Guide 2*, part number P1026148-XXX. You can download the most recent version of any of these manuals from http://www.zebra.com/manuals.

Important • Download only the firmware designed for your printer (Table 1). Downloading inappropriate firmware may disable your printer or some or all of the RFID functionality.

Before downloading new firmware, print a printer configuration label and verify that the new printer firmware version is appropriate for your printer.

Table 1 • RFID Printer Firmware Versions

Printer	Firmware Version
ZT400 Series	V75.19.7Z or later
ZT600 Series	V80.20.4Z or later
ZD500R	V74.19.7Z or later

RFID Label Selection

To select RFID labels for your printer, consider the RFID transponder (commonly called the RFID tag) and where the transponder is placed in the label. Run tests to determine if the RFID labels that you selected work as you expected before you purchase a large quantity of them. This section provides a brief overview of things that you should take into account. Additional RFID media considerations specific to your printer may be found at http://www.zebra.com/transponders/.

Important • To use Silverline RFID media, you must use a ZT410 printer with the Silverline Printing Solution. Other RFID printers may not handle this media correctly.

Considering RFID Transponder Characteristics

Before you purchase Gen 2 RFID labels, determine which RFID transponder (tag) to use. Many RFID transponders look similar, but they behave differently. For different transponders, the following characteristics vary:

- the amount of programmable memory (which corresponds to the amount of data that can be encoded in it)
- the way that data is segmented
- custom commands that can be used (such as block lock)

Select the transponder that best suits your needs.

Accounting for Transponder Inlay Position

Communication between the RFID label and the printer is established when the RFID label's transponder lines up with the printer's RFID antenna or active antenna element. The optimal tag programming position varies with the transponder size, its configuration, and the type of chip used.

Important • Print quality may be affected by printing directly over the transponder. In particular, there is an area on each label immediately around the location of the IC chip where the printer may print with low quality. Design your printed label around the location of the chip in the type of approved RFID label that you select.

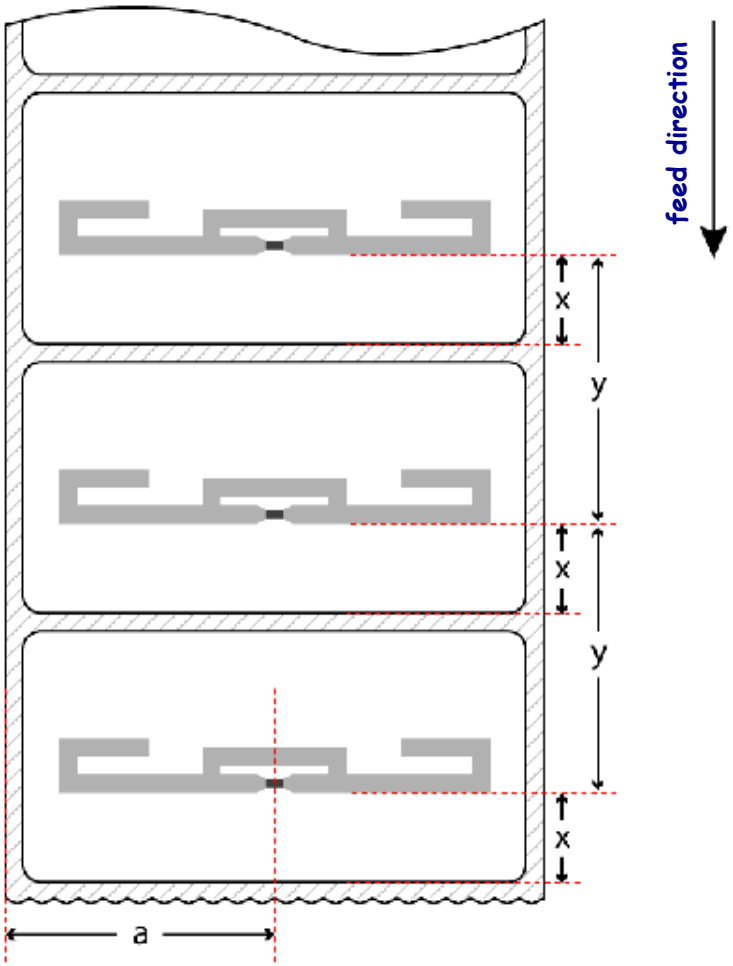
Figure 2 on page 16 shows the physical specifications that should be taken into account for each transponder when deciding where to place the transponder on a label.

Note • For the ZD500R, which is a center-justified printer, the RFID inlay should always be centered horizontally in the label.

Testing RFID Labels

Before you purchase a large quantity of Gen 2 RFID labels, test a small batch to make sure that they function as you need them to. You may need to adjust the transponder location or change transponders if the RFID labels do not work in your application.

Figure 2 • Transponder Placement Guidelines



a	Inlay Center	Left inner edge to transponder (inlay) center. Viewed from face stock side, feed direction down.	RF coupling with the transponder can change horizontally across the width of the label. This dimension is relative to the *center* of the transponder antenna, which is not always the same as the chip location. This measurement is typically defined with a ±3 mm tolerance.
x	Inlay Position	Label Start to transponder antenna leading edge.	The Inlay Position ensures proper RF encoding with the transponder in the current label. This dimension is relative to the *leading edge* of the transponder antenna and is the optimal distance from the print line to the antenna during encoding. This measurement is typically defined with a ±3 mm tolerance.
y	Inlay Pitch	Distance from the leading edge of one transponder antenna to the next.	If transponders are spaced too closely together, coupling to multiple transponders can sometimes occur. This dimension defines the minimum pitch required to ensure coupling only with the transponder in the current label. The minimum pitch for printers supported by this manual is 16 mm (0.63 in.)

Maximizing RFID Potential

After an RFID label is encoded, how well it functions depends where the label is placed on an item, the contents of the item (such as metals or liquids), the location of the RFID readers, and how the label is stored.

Avoiding Radio Frequency Interference

Radio Frequency (RF) interference can be caused by many sources. This interference can affect RFID performance by limiting the range of the RFID tags or preventing reading/writing to the tags.

- Metal reflects radio frequency signals and is a leading source of RF interference. Foil or metal-based media should only be used for RFID applications if the tags are designed to work correctly with that type of media.
- Water and other liquids can absorb RF signals. Some media adhesives and label materials can be unexpected sources of liquids that cause performance problems.
- Other RF equipment can cause interference if the equipment is positioned too close together. Allow sufficient physical space between the RFID printer and other RF products that share the same bandwidth (such as antennas, readers, wireless LANs, or other RFID printer/encoders).

Storing or Handling RFID Labels Correctly

Store RFID labels at temperatures ranging from 60 to 203 °F (15.5 to 95 °C) in environmentally stable conditions.

Limit RFID label exposure to electrostatic discharge (ESD). Low-humidity environments may require the use of antistatic mats, straps, or clothing to help counter ESD.

Using the Correct RFID Settings

You can perform two types of calibration on an RFID printer. *Media calibration* sets the printer for the media criteria, such as label length and interlabel gap. *RFID tag calibration* sets the printer for RFID criteria, such as the optimal programming position.

For best results, run tag calibration each time you change RFID media to allow the printer to select the best programming position and other RFID settings for you. If tag calibration does not produce the desired results, you can adjust the values manually.

Note • In the ZD500R printer with firmware V74.19.6Z, any time that a new label length is measured, the programming position returns to the default value. This can happen in the following situations:

- any calibration methods that measure length
- `^SS` parameter for Label Pitch Length

With all other printers and firmware versions supported by this manual, the program position is persistent.

Setting the RFID Values Using Tag Calibration

Before running tag calibration, calibrate your printer for the media being used, close the printhead, and feed at least one label to make sure that tag calibration will begin from the correct position. For more information on media calibration, refer to the User Guide for your printer.

Perform tag calibration using one of the following ways:

- using the `RFID CALIBRATE` user menu option (see *Perform RFID Tag Calibration* on page 27)
- using the `^HR` ZPL command (see *^HR* on page 49). This command also returns a results table to the host computer.
- using the `"run"` option in the `rfid.tag.calibrate` SGD command (see *rfid.tag.calibrate* on page 95).

During the tag calibration procedure, the printer feeds an RFID label 1 mm at a time while taking readings (via READ TAG and WRITE TAG commands) to profile the location of the RFID transponders in the media. This process ensures that only the current tag will be encoded, not the tag before or after it. Based on the results, the printer selects optimal values for the following items for the media being used:

- the programming position
- the read/write power levels
- the antenna element (does not apply to the ZD500R)

These values are saved to nonvolatile memory (the value is saved even if the power is turned off) and are used for all subsequent labels unless a label format specifies a different value.

If the tag cannot be read during the RFID tag calibration process, RFID calibration fails, and the printer defaults are used. Try running the RFID tag calibration again with another RFID label.

Setting the RFID Values Manually

You can manually change the RFID settings in several ways. See *Adjust the Printer's RFID Settings* on page 22 for more information.

Restoring the Printer's Default Programming Position

To restore the printer's default programming position at any time, use the `"restore"` option in the `rfid.tag.calibrate` SGD command (see *rfid.tag.calibrate* on page 95).

Locking RFID Tags

If an RFID tag supports locking, you can lock/unlock or permanently lock (permalock)/permanently unlock memory banks or blocks/sectors of the tag's memory.

To perform a lock/unlock command or a permalock command, the access password used for the lock command must match the access password that is stored on the tag. The default access password that is stored on tags is 00000000. This value must be changed to something other than zero to perform lock/unlock functions; however, it can remain zero for permalock functions.

If the access password on a tag needs to be changed, use the following command:

```
^RFW,H,P^FD<access password>^FS
```

If the correct password is already encoded on your tag, you do not need to write the password to the tag as part of the label format, thereby adding to the programming time. Instead, you may simply specify the password as part of the format using the following command, which saves the time of writing it to the tag:

```
^RFS,H,P^FD<access password>^FS
```

For more information, see *^RF* on page 57 and *^RL* on page 61.

Notes •

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RFID Printer Configuration

This section contains the ZPL II commands for RFID-specific applications.

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Adjust the Printer's RFID Settings

This section presents the printer RFID settings that you can change and identifies the tools for changing them. These tools include the following:

- **ZPL** and **Set/Get/Do (SGD) commands**
- The printer's **user menus**
- The printer's **web pages** when the printer has an active wired or wireless print server connection (See the *ZebraNet Wired and Wireless Print Servers User Guide* for more information about accessing the web pages. A copy is available at http://www.zebra.com/manuals or on the user CD that came with your printer.)

Table 2 • RFID Settings

RFID Country Code	Select the RFID country code (if applicable). **Note •** A prompt for the country code appears only on some printers the first time that they are powered up, depending on the world region to which the printers were shipped. Specify the appropriate country out to access the printer's RFID features.	
	Accepted values:	N/A
	Related ZPL command(s):	N/A
	SGD command used:	rfid.country_code on page 81
	User menu item:	RFID COUNTRY CODE on page 27
	Printer web page:	View and Modify Printer Settings > RFID Setup > RFID COUNTRY CODE
RFID Status	Display the status of the RFID subsystem of the printer.	
	Accepted values:	N/A
	Related ZPL command(s):	^HL or ~HL on page 48
	SGD command used:	rfid.error.response on page 83
	User menu item:	RFID STATUS on page 27
	Printer web page:	N/A
RFID Tag Calibration	Initiate tag calibration for RFID media. (Not the same as media and ribbon calibration.)	
	Accepted values:	N/A
	Related ZPL command(s):	^HR on page 49
	SGD command used:	rfid.tag.calibrate on page 95
	User menu item:	RFID CALIBRATE on page 27
	Printer web page:	N/A

Table 2 • RFID Settings (Continued)

Read RFID Data	Read and return the specified tag data from the RFID tag located over the RFID antenna. No printer movement occurs while tag data is being read. The printhead can be open or closed.	
	Accepted values:	`epc` = reads the EPC data based on the EPC size specified in the RFID tag's protocol bits, up to 160 bits `tid information` = reads the first 32 bits of the TID (Tag ID) `password status` = reads the tag's access and kill passwords `protocol bits` = reads the protocol bits from the EPC memory banks and converts that value to the EPC size `memory bank sizes` = reads the EPC, TID, and user memory banks sizes
	Related ZPL command(s):	^RF on page 57
	SGD command used:	rfid.tag.read.content on page 97 and rfid.tag.read.execute on page 98
	User menu item:	READ RFID DATA on page 27
	Printer web page:	N/A
RFID Test	During the RFID test, the printer attempts to read and write to a transponder. No printer movement occurs with this test.	
	Accepted values:	`quick` = performs a read EPC test and a write EPC test (using random data) `read` = performs a read EPC test `write` = performs a write EPC test (using random data)
	Related ZPL command(s):	N/A
	SGD command used:	rfid.tag.test.content on page 103 and rfid.tag.test.execute on page 104
	User menu item:	RFID TEST on page 28
	Printer web page:	N/A

Table 2 • RFID Settings (Continued)

Programming Position	If the desired programming position (read/write position) is not achieved through RFID tag calibration, a value may be specified. See *Using the Correct RFID Settings* on page 18 for more information.	
	Accepted values:	`F0` to `Fxxx` (where `xxx` is the label length in millimeters or `999`, whichever is less) The printer prints the first part of a label until it reaches the specified distance and then begins programming. After programming, the printer prints the remainder of the label. `B0` to `B30` The printer backfeeds the label for the specified distance and then begins programming. To account for the backfeed, allow empty media liner to extend out of the front of the printer when using a backward programming position.
	Related ZPL command(s):	^RS on page 67
	SGD command used:	rfid.position.program on page 85
	User menu item:	RFID PROGRAM POS. on page 28
	Printer web page:	View and Modify Printer Settings > RFID Setup > PROGRAM POSITION
RFID Antenna Element	If the desired antenna is not achieved through RFID tag calibration, a value may be specified. **Note** • This parameter does not apply to ZD500R printers, which always use an antenna element value of A1.	

	Accepted values:	`A1`, `A2`, `A3`, `A4`
		`B1`, `B2`, `B3`, `B4`
		`C1`, `C2`, `C3`, `C4`
		`D1`, `D2`, `D3`, `D4`
		`E1`, `E2`, `E3`, `E4`

	Related ZPL command(s):	^RW on page 73
	SGD command used:	rfid.reader_1.antenna_port on page 86
	User menu item:	RFID ANTENNA on page 28
	Printer web page:	View and Modify Printer Settings > RFID Setup > RFID ANTENNA

Table 2 • RFID Settings (Continued)

RFID Adaptive Antenna	**Note •** • This feature does not apply to ZD500R printers, which always use an antenna element value of A1. • The label length must be 2 in. (51 mm) or greater. If the printer cannot find RFID tags with the antenna element specified, the printer may try neighboring antenna elements. If the printer is unsuccessful communicating with the RFID tag after trying the neighboring antenna elements, the printer voids the label.	
	Accepted values:	`none` = The printer uses only the current antenna element selection. `neighbors` = The printer attempts to read the tag using the antenna elements to the left/right and above/below the current antenna. The antenna element that is successful is used for all subsequent RFID commands until the next unsuccessful attempt, until the printhead is opened, or until the printer is power cycled.
	Related ZPL command(s):	^RR on page 66
	SGD command used:	rfid.adaptive_antenna on page 79
	User menu item:	N/A
	Printer web page:	View and Modify Printer Settings > RFID Setup > ADAPTIVE ANTENNA
RFID Antenna Sweep	**Note •** • This feature does not apply to ZD500R printers, which always use an antenna element value of A1. • The label length must be 2 in. (51 mm) or greater, and the programming position must be `F0`. If the RFID media loaded in the printer is known to be in range of an antenna at the `F0` programming position, you can avoid RFID calibration by using the RFID antenna sweep feature. With this feature enabled, when the first RFID format is sent after a printer powerup or printhead close, the printer scans through the antennas to find the optimal antenna element.	
	Accepted values:	`on`, `off`
	Related ZPL command(s):	N/A
	SGD command used:	rfid.antenna_sweep on page 80
	User menu item:	N/A
	Printer web page:	N/A

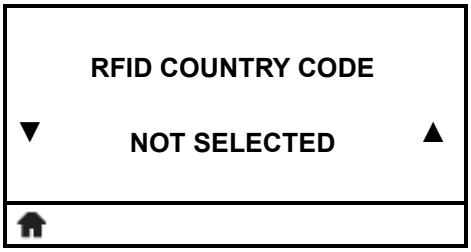
Table 2 • RFID Settings (Continued)

RFID Read Power	If the desired read power is not achieved through RFID tag calibration, a value may be specified.	
	Accepted values:	`0` to `30`
	Related ZPL command(s):	^RW on page 73
	SGD command used:	rfid.reader_1.power.read on page 91
	User menu item:	RFID READ POWER on page 28
	Printer web page:	View and Modify Printer Settings > RFID Setup > RFID READ PWR
RFID Write Power	If the desired write power is not achieved through RFID tag calibration, a value may be specified.	
	Accepted values:	`0` to `30`
	Related ZPL command(s):	^RW on page 73
	SGD command used:	rfid.reader_1.power.write on page 92
	User menu item:	RFID WRITE POWER on page 29
	Printer web page:	View and Modify Printer Settings > RFID Setup > RFID WRITE PWR
RFID Valid Counter	Resets the RFID valid label counter to zero.	
	Accepted values:	N/A
	Related ZPL command(s):	~RO on page 65
	SGD command used:	odometer.rfid.valid_resettable on page 77
	User menu item:	RFID VALID COUNT on page 29
	Printer web page:	N/A
RFID Void Counter	Resets the RFID void label counter to zero.	
	Accepted values:	N/A
	Related ZPL command(s):	~RO on page 65
	SGD command used:	odometer.rfid.void_resettable on page 78
	User menu item:	RFID VOID COUNT on page 29
	Printer web page:	N/A

RFID User Menu

This section shows the parameters that appear on your printer in the RFID User Menu.

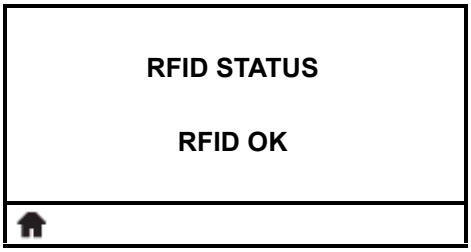
Items in this section are shown in the order in which they appear when you scroll through the RFID menu on your printer's control panel. For instructions on how to access the menus and navigate through them, refer to the User Guide for your printer.



Select the RFID Country Code

Select the RFID country code (if applicable).

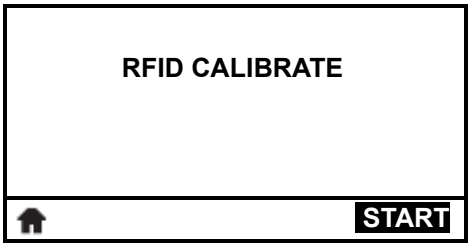
Note • A prompt for the country code appears only on some printers the first time that they are powered up, depending on the world region to which the printers were shipped. Specify the appropriate country to access the printer's RFID features.



View the RFID Status

This parameter displays the status of the RFID subsystem of the printer. During an error condition, an error message displays.

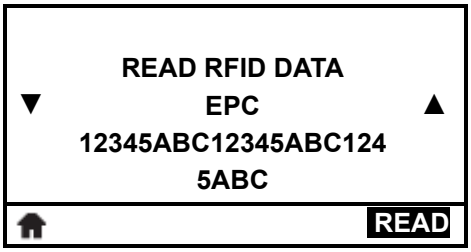
See *RFID Status* on page 22 for more information.



Perform RFID Tag Calibration

Initiate tag calibration for RFID media.

See *RFID Tag Calibration* on page 22 for more information.



Read and Display the RFID Tag Data

When this option is selected, the reader attempts to read the specified information from an RFID tag, even if the printhead is open. No printer movement occurs while tag data is being read.

If you wish to read and display the information stored in an RFID tag:

1. Position the RFID label with its transponder over the RFID antenna.
2. Use the **UP ARROW** or **DOWN ARROW** to select the type of information that you want read and displayed.

3. Press **RIGHT SELECT** to select READ.
   The results of the test are shown on the display.

See *Read RFID Data* on page 23 for more information.

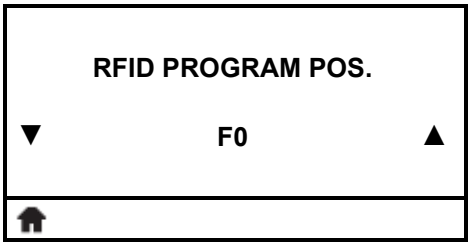
Perform an RFID Test

During the RFID test, the printer attempts to read and write to a transponder. No printer movement occurs with this test.

If you wish to test an RFID label:

1. Position the RFID label with its transponder over the RFID antenna array.
2. Press **RIGHT SELECT** to select START.
   The results of the test are shown on the display.

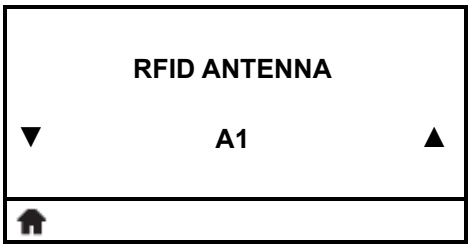
See *RFID Test* on page 23 for more information.



Display or Change the RFID Programming Position

This menu item displays the current programming position. If the desired programming position is not achieved through RFID tag calibration, a value may be specified.

See *Programming Position* on page 24 for more information.

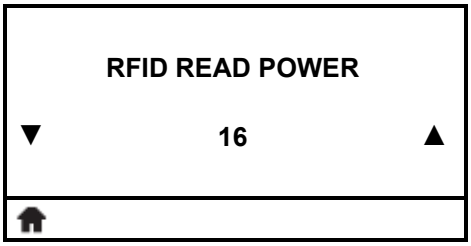


Display or Change the RFID Antenna Element*

This menu item displays the RFID antenna element in use. If the desired antenna element is not selected through RFID tag calibration, a value may be specified.

See *RFID Antenna Element* on page 24 for more information.

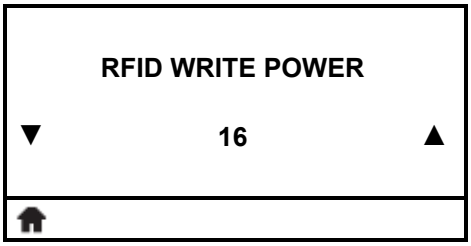
* *This menu item does not appear for printers that contain only one RFID antenna element.*



Display or Change the RFID Read Power

This menu item displays the current read power setting. If the desired read power is not achieved through RFID tag calibration, a value may be specified.

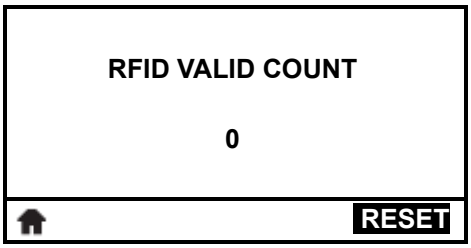
See *RFID Read Power* on page 26 for more information.



Display or Change the RFID Write Power

This menu item displays the current write power setting. If the desired write power is not achieved through RFID tag calibration, a value may be specified.

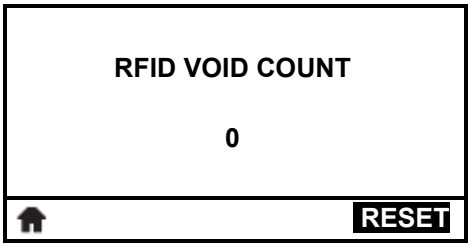
See *RFID Write Power* on page 26 for more information.



Display or Reset the RFID Valid Counter

Displays the RFID valid label count or resets the counter to zero.

See *RFID Valid Counter* on page 26 for more information.



Display or Reset the RFID Void Counter

Displays the RFID void label count or resets the counter to zero.

See *RFID Void Counter* on page 26 for more information.

Notes •

4

Creating Basic RFID Label Formats

Use the ZPL samples in this section as a base for programming your own RFID label formats.

For specific information about individual ZPL commands, see *ZPL II Commands for RFID* on page 47.

Contents

Create and Send an RFID Label Format 32
Sample RFID Label Formats 33
RFID Label Format 1—Encode a Gen 2 Tag in Hexadecimal 33
RFID Label Format 2—Encode a Gen 2 Tag in ASCII 34
RFID Label Format 3—Read Data from Tag and Print Data on Label 35
RFID Label Format 4—Encode Tag, Read Tag, and Print Data on Label 36
RFID Label Format 5—Encode Tag, Read Tag, and Return Results to Host 37

Create and Send an RFID Label Format

The following pages contain sample RFID label formats that you can modify to create your own RFID label formats.

To create an RFID label based on a sample label, complete these steps:

1. Using any word processor or text editor that is capable of creating ASCII-only files (for example, use Microsoft® Word and save as a .txt file), type in the label format exactly as shown in the desired sample.
2. Save the file to your computer.

   When naming the file, use `.zpl` as the extension for the file (for example, you may choose to name a file `format1.zpl`).
3. Set up the printer, and turn the power On (**I**).
4. Copy the file to the printer. One way to do this is by using the Zebra Setup Utilities (to download go to http://www.zebra.com/us/en/products-services/software/manage-software/zebra-setup-utility.html).
5. Compare your label results with those shown in the sample. If your results are not the same as those shown, confirm that the file you created is identical to the format shown, and then repeat the printing procedure.
6. Check the RFID data on your label.
   a. Open the printhead, and place the label above the antenna in the printer.
   b. Use one of the methods given in *Read RFID Data* on page 23 to view the transponder data.
   c. Compare your RFID data with that shown in the sample. If your data does not look like what is shown, confirm that the file you created is identical to the format shown, and then resend the label format to the printer.
7. When you are certain that the file you created is correct, substitute your data in the label format where necessary.

Sample RFID Label Formats

Use the formats in this section to assist you in creating your own RFID label formats.

RFID Label Format 1—Encode a Gen 2 Tag in Hexadecimal

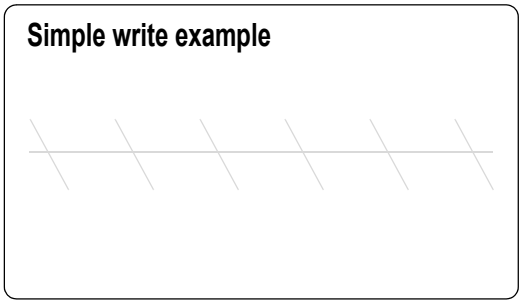
Line Number	Type This ZPL Code	Function of ZPL Code
1	`^XA`	Indicates start of label format.

2	`^FO50,50`
	`^A0N,65`
	`^FDSimple write example`
	`^FS`
		Prints “Simple write example” on the label at location 50,50.

3	`^RFW,H`
	`^FD112233445566778899001122`
	`^FS`
		W,H = write hex
		Encodes the 12 bytes of data (96 bits) to the tag. The data written is: 112233445566778899001122

4	`^XZ`	Indicates end of label format.

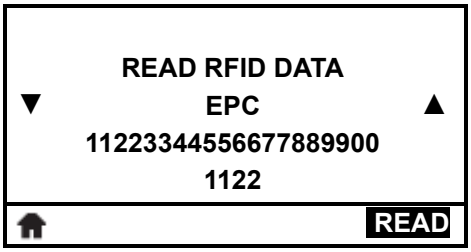
Resulting Label



Programmed to Transponder

`112233445566778899001122`

Control Panel Display



RFID Label Format 2—Encode a Gen 2 Tag in ASCII

This label format is different in what shows on the control panel. The control panel always displays RFID data in hexadecimal.

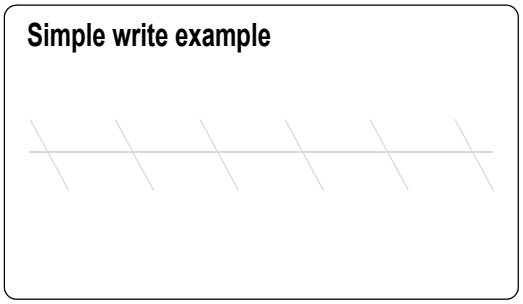
Line Number	Type This ZPL Code	Function of ZPL Code
1	`^XA`	Indicates start of label format.

2	`^FO50,50`
	`^A0N,65`
	`^FDSimple write example`
	`^FS`
		Prints “Simple write example” on the label at location 50,50.

3	`^RFW,A`
	`^FD00 rfid data`
	`^FS`
		W,A = write ASCII
		Encodes `00 rfid data` to the tag in hexadecimal format, which is 12 bytes of data (96 bits). The data written is:
		`303020726669642064617461`

4	`^XZ`	Indicates end of label format.

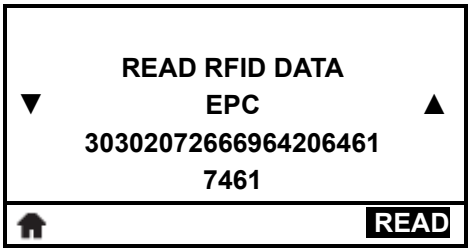
Resulting Label



Programmed to Transponder

`303020726669642064617461`

Control Panel Display



RFID Label Format 3—Read Data from Tag and Print Data on Label

This example assumes that the tag created using *RFID Label Format 1—Encode a Gen 2 Tag in Hexadecimal* on page 33 is being read.

Line Number	Type This ZPL Code	Function of ZPL Code
1	`^XA`	Indicates start of label format.

2	`^FO50,50`
	`^A0N,40`
	`^FN0`
	`^FS`
		`^FN0` is a placeholder field variable for the tag data that will be read in the following line. When the label prints, the data read from the tag will be printed at location 50,50.

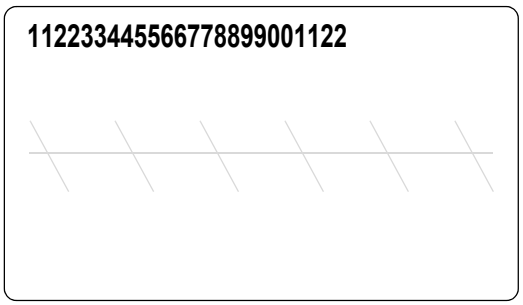
3	`^FN0`
	`^RFR,H`
	`^FS`
		R,H = read hexadecimal
		The read results are put into field variable 0 (`^FN0`). At this point, the printer substitutes previous instances of `^FN0` in the label format with the data from this field. If necessary, the data read from the tag will be padded with zeroes to the maximum bit size.

4	`^XZ`	Indicates end of label format.

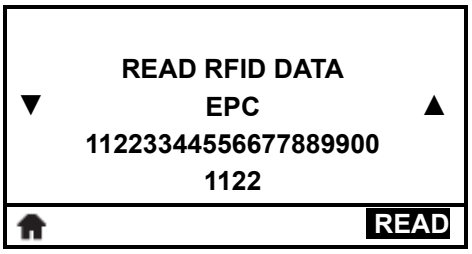
Read from Transponder

`112233445566778899001122`

Resulting Label



Control Panel Display



RFID Label Format 4—Encode Tag, Read Tag, and Print Data on Label

Line Number	Type This ZPL Code	Function of ZPL Code
1	`^XA`	Indicates start of label format.

2	`^FO60,60`
	`^A0N,40`
	`^FN7`
	`^FS`
		When the label prints, the data read from the tag at field variable 7 (`^FN7`) will be printed at location 60,60.

3	`^RFW,A`
	`^FD0data`
	`^FS`
		W,A = write ASCII
		Encodes `0data` into the block in hexadecimal format, padded with 8 bytes of zeroes to make the data 12 bytes. The data written is:
		`306461746100000000000000`

4	`^FN7`
	`^RFR,A`
	`^FS`
		R,A = read ASCII
		Reads the tag data into field variable 7 (`^FN7`). After this occurs, any fields in this label format that have `^FN7` will be replaced with this read data. Because ASCII format was specified, the hexadecimal value is converted back to ASCII format before being printed on the label.

5	`^XZ`	Indicates end of label format.

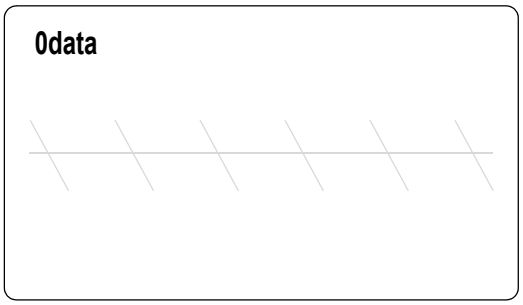
Programmed to Transponder

```
306461746100000000000000
```

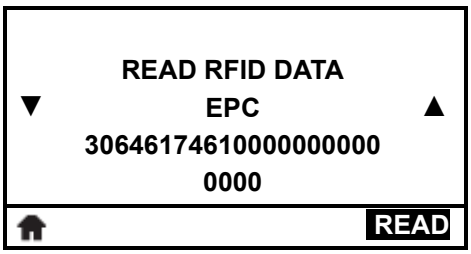
Read from Transponder

```
306461746100000000000000
```

Resulting Label



Control Panel Display



RFID Label Format 5—Encode Tag, Read Tag, and Return Results to Host

Line Number	Type This ZPL Code	Function of ZPL Code
1	^XA	Indicates start of label format.
2	^FO50,50 ^A0N,65 ^FN3 ^FS	When the label prints, the data read from the tag at field variable 3 (^FN3) will be printed at location 50,50.
3	^RFW,H ^FD0102030405 ^FS	W,H = write hex Encodes 12 bytes of data (96 bits) to the tag with 7 bytes of zeroes as padding. The data written is: 010203040500000000000000
4	^FN3 ^RFR,H ^FS	R,H = read hexadecimal Reads the tag data into field variable 3 (^FN3). After this occurs, any fields in this label format that have ^FN3 will be replaced with this read data.
5	^HV3	Returns the value in ^FN3 to the host computer. Data is sent over whichever communication channel is established with the host (such as parallel, serial, USB, Ethernet). In this example, 010203040500000000000000 would be returned to the host.
6	^XZ	Indicates end of label format.

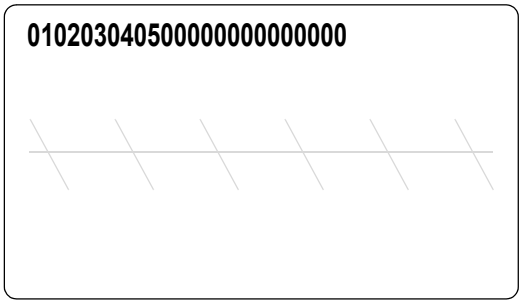
Programmed to Transponder

010203040500000000000000

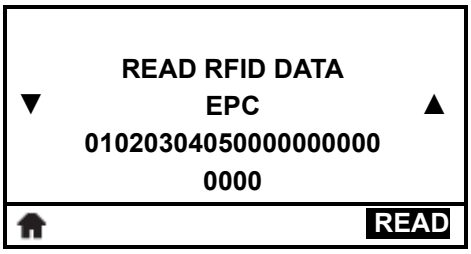
Read from Transponder

010203040500000000000000

Resulting Label



Control Panel Display



Sent to Host Computer

010203040500000000000000

5

Troubleshooting

This section provides information about RFID operational errors that you might need to troubleshoot. For other types of problems, consult the User Guide for your printer.

Contents

RFID Problems. 40
RFID Error Codes and Messages 43

RFID Problems

Table 3 identifies problems that may occur with RFID printers, the possible causes, and the recommended solutions.

Table 3 • RFID Problems

Problem	Possible Cause	Recommended Solution
The printer encodes the wrong tag. **The printed data does not match the encoded data.**	The printer is not calibrated for the media being used.	**1.** Perform media calibration. Refer to the User Guide for your printer for media calibration instructions. **2.** Perform RFID tag calibration. (See *RFID Tag Calibration* on page 22.) **3.** If necessary, adjust the RFID settings manually. (See *Adjust the Printer's RFID Settings* on page 22.)
The RFID-enabled printer voids every label. (Continued on next page)	The printer is not calibrated for the media being used.	**1.** Perform media calibration. Refer to the User Guide for your printer for media calibration instructions. **2.** Perform RFID tag calibration. (See *RFID Tag Calibration* on page 22.) **3.** If necessary, adjust the RFID settings manually. (See *Adjust the Printer's RFID Settings* on page 22.)
	You are using an incorrect value for the programming position or another RFID setting.	**1.** Perform RFID tag calibration. (See *RFID Tag Calibration* on page 22.) **2.** If necessary, adjust the RFID settings manually. (See *Adjust the Printer's RFID Settings* on page 22.)
	You are sending RFID ZPL or SGD commands that are incorrect.	**1.** Check your label formats. See *ZPL II Commands for RFID* on page 47 or *SGD Commands for RFID* on page 75. **2.** For sample label formats, see *Sample RFID Label Formats* on page 33.
	The settings are incorrect in your label designer software.	The software settings override the printer settings. Make sure that the software and printer settings match.
	Radio frequency (RF) interference from another RF source.	Do one or more of the following as necessary: • Move the printer away from fixed RFID readers or other RF sources. • Make sure that the media door is closed at all times during RFID programming.

Table 3 • RFID Problems (Continued)

Problem	Possible Cause	Recommended Solution
(Continued from previous page) **The RFID-enabled printer voids every label.**	The printer is unable to communicate with the RFID reader/encoding module. (Does not apply to the ZD500R.)	**1.** Turn off (**O**) the printer. **2.** Wait 10 seconds. **3.** Turn on (**I**) the printer. **4.** If the problem persists, you may have a bad encoding module or a loose connection between the encoding module and the printer. Contact Technical Support or an authorized Zebra RFID service technician for assistance.
Low yields. Too many RFID tags per roll are voided.	Some RFID tags are more sensitive than others and may require special printer settings.	**1.** Run RFID tag calibration (see *Setting the RFID Values Using Tag Calibration* on page 18). **2.** If the problem persists, consider using a different tag type. Contact an authorized Zebra RFID reseller for more information.
	Radio frequency (RF) interference from another RF source.	Do one or more of the following as necessary: • Move the printer away from fixed RFID readers. • Make sure that the media door is closed at all times during RFID programming.
	The printer is using outdated printer firmware.	Go to http://www.zebra.com/firmware for updated firmware.
The printer stops at the RFID inlay.	The printer calibrated the label length only to the RFID inlay instead of to the interlabel gap.	**1.** Perform media calibration. Refer to the User Guide for your printer for media calibration instructions. **2.** Run RFID tag calibration (see *Setting the RFID Values Using Tag Calibration* on page 18).
The DATA light flashes indefinitely after you attempt to download printer firmware.	The download was not successful. For best results, cycle power on the printer before downloading any firmware.	**1.** Turn off (**O**) the printer. **2.** Wait 10 seconds. **3.** Turn on (**I**) the printer. **4.** Attempt to download the firmware again. **5.** If the problem persists, contact Technical Support.

Table 3 • RFID Problems (Continued)

Problem	Possible Cause	Recommended Solution
RFID parameters do not appear in Setup mode, and RFID information does not appear on the printer configuration label. **The printer does not void RFID labels that are not programmed correctly.**	An incorrect version of firmware was loaded on the printer.	**1.** Compare the firmware version on your printer to those listed in Table 1, *RFID Printer Firmware Versions*, on page 14. **2.** Download the correct printer firmware if necessary. **3.** If the problem persists, contact Technical Support.
	The printer is unable to communicate with the RFID subsystem.	**1.** Turn off (**O**) the printer. **2.** Wait 10 seconds. **3.** Turn on (**I**) the printer. **4.** If the problem persists, you may have a bad RFID reader or a loose connection between the RFID reader and the printer. Contact Technical Support or an authorized service technician for assistance.
	RFID is disabled. The SGD command `rfid.enable` is set to `"off"`.	**1.** Change `rfid.enable` to `"on"`. (See *rfid.enable* on page 82.) **2.** Restart your printer for changes to take effect.

RFID Error Codes and Messages

In the event of an RFID error, the printer does the following:

- displays an RFID error or status message on the second line of the `RFID STATUS` control panel display
- returns RFID error codes to the RFID data log (see *^HL or ~HL* on page 48 for more information about the RFID data log)

Table 4 lists the error codes. Numbers that appear in the format "`READER ERR xxxxxxxx`" are not listed individually.

Table 4 • RFID Error Codes

Error Code	RFID Error or Status Message	Description/Action Required
XXXXXXXX	**READER ERR XXXXXXXX**	XXXXXXXX is 8 hex characters returned from the reader. This error can indicate a read/write error with your RFID tag, or it could indicate an internal problem with the RFID reader. If the problem persists, contact Technical Support.
00000000	**RFID OK**	The RFID operation completed successfully.
00001239	**ENCODER ERROR**	An error occurred in the RFID encoder module firmware.
00001240	**BAD RFID DATA**	The data that was attempted to be written to a tag is not valid.
00001241	**RFID TEST ERROR**	An error occurred during an RFID test.
00001242	**COUNTRY CODE ERROR**	The value of the country code that was sent to the RFID reader is not valid, or the value was not specified. See *RFID Country Code* on page 22 for more information.
00001244	**NO READER PRESENT**	The printer does not detect an RFID reader.
02000100	**DATA AMOUNT ERROR**	The wrong amount of data was specified in an RFID reader command.
02000101	**INVALID OPCODE**	The command sent to the RFID reader module was invalid.
02000102	**UNKNOWN OPCODE**	The command sent to the RFID reader module is not known by the module firmware.
02000103	**RFID PWR TOO HIGH**	An attempt was made to set the power of the RFID reader to a value that is too large.
02000104	**INVALID FREQUENCY**	The frequency selected in an RFID command to reader module is not valid.
02000105	**INVALID PARAMETER**	A parameter of an RFID command for the reader module is not valid.
02000106	**RFID PWR TOO LOW**	An attempt was made to set the power of the RFID reader to a value that is too small.
02000109	**INVALID COMMAND**	The command sent to the RFID reader module was invalid.
02000200	**BAD IMAGE CRC**	The RFID reader firmware had a bad validation checksum.
02000201	**READER FW ERROR**	An error occurred in the RFID reader module.

Table 4 • RFID Error Codes (Continued)

Error Code	RFID Error or Status Message	Description/Action Required
02000300	RFID FLASH ERROR	An error occurred while attempting to write firmware to the RFID reader module.
02000301		
02000302		
02000303		
02000304		
02000305		
02000306		
02000400	NO TAG FOUND	The reader attempted to locate an RFID tag and was unable to do so.
02000401	PROTOCOL UNDEFINED	The RFID reader was not properly told the type of RFID tag.
02000402	INVALID PROTOCOL	The type of RFID tag that the RFID reader was told to expect is not valid.
02000403	LOCK ERROR	An error occurred while attempting to change the lock bits on the tag.
02000404	NO DATA READ	An attempt to read data from a tag could not find any data.
02000405	AFE NOT ON	The reader module does not have the AFE on.
02000406	WRITE FAILED	The tag write failed.
02000407	NOT IMPLEMENTED	The RFID reader command that was sent to the reader is not implemented in this version of reader firmware.
02000408	INVALID WRITE DATA	The data that was attempted to be written to a tag is not valid.
02000409	INVALID ADDRESS	The memory address for data to be written to a tag is not valid.
02000410	PROTOCOL BAD EPC	The protocol definition is inconsistent with the size of the EPC data area.
02000411	PROT BAD NUM DATA	The protocol definition is inconsistent with the amount of data sent.
02000420	GEN2 PROTOCOL ERR	An error was made in the specification of a Generation 2 tag protocol.
02000423	GEN2 MEMORY BAD PC	An error was made in the specification of a Generation 2 tag protocol control bit.
02000424	GEN2 MEMORY LOCKED	The Generation 2 tag memory area is locked.
02000430	GEN2 UNKNOWN ERROR	An unknown error was made with a Generation 2 tag.
02000500	TRANSMITTER ON	The RFID radio transmitter is on.
02000503	NO ANTENNA FOUND	The RFID reader module found that no antenna was connected.
02000504	RFID TOO HOT	The RFID reader module is too hot.
02000505	HIGH RETURN LOSS	The amount of energy being reflected by the antenna connection is higher than acceptable.

Table 4 • RFID Error Codes (Continued)

Error Code	RFID Error or Status Message	Description/Action Required
02000507	**BAD ANTENNA CFG**	An attempt was made to set the reader module to an invalid antenna configuration.
02000600	**NOT ENOUGH TAGS**	The RFID module memory contained data from fewer tags than was requested by printer firmware.
02000601	**TAG ID BUFFER FULL**	The RFID module memory is full.
02000602	**REPEATED TAG ID**	An attempt was made to write data to the RFID module memory with an ID that is already present in the memory.
02000603	**TOO MANY TAG IDS**	The RFID reader was asked to read more tags into module memory than the module could hold.
02000604	**BLOCKED RESPONSE**	The RFID module response is blocked.
02001001	**RDR COMM TIMEOUT**	An attempt to communicate with the reader module took too much time.
02001238	**PRINTER ERROR**	The printer caused an error.
02001242	**COUNTRY CODE ERROR**	The RFID country code is not selected.
0200010A	**INVALID BAUD RATE**	An attempt was made to set the serial communication baud rate of the RFID reader to a value that is not valid.
0200010B	**INVALID REGION**	An attempt was made to set the region of the RFID reader to a value that is not valid.
0200010C	**BAD LICENSE KEY**	The RFID reader firmware's license key does not match the RFID reader firmware.
0200040A	**GENERAL TAG ERROR**	Miscellaneous error while attempting to read or write to a tag.
0200040B	**DATA TOO LARGE**	Too much data was attempted to be written to a tag.
0200040F	**PROT BIT DCDNG BAD**	Protocol bit decoding failure.
0200042B	**GEN2 LOW POWER**	The Generation 2 tag is set to low power mode.
0200042F	**GEN2 ERROR**	An unspecified error was made with a Generation 2 tag.
02007F00	**SYS UNKNOWN ERROR**	A firmware routine in the RFID reader module firmware returned an unknown error.
02007F01	**TM ASSERT FAILED**	An unexpected internal error has occurred in the RFID reader module firmware.

Notes •

6

ZPL II Commands for RFID

This section contains the ZPL II commands for RFID-specific applications.

For non-RFID ZPL commands, refer to the *Programming Guide for ZPL, ZBI, Set-Get-Do, Mirror, and WML*. A copy of the manual is located on the User CD that came with your printer, or you can download a copy from http://www.zebra.com/manuals.

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^HL or ~HL – Return RFID Data Log to Host

Description The printer continually logs RFID data and stores it in the printer's RAM. This command requests that the RFID data log be returned to the host computer, to clear the current data log, and to restart data recording. The ~HL command is processed immediately, while the ^HL command is processed after all of the previous formats (^XA ... ^XZ) have been processed.

Format ^HL or ~HL

In the log, RFID data displays in this format:

```
[RFID operation],[program position],[antenna element],
[read or write power],[RFID status],[data]
```

where

[RFID operation]

B = a ^RLB command was issued (see *^RLB – Permanently Lock Specified Memory Sections* on page 63)
E = log file reset
L = lock
M = a ^RLM command was issued (see *^RLM – Lock/Unlock the Specified Memory Bank* on page 61)
R = read
W = write

[program position],[antenna element],[read or write power]*

Additional information about the program position, the antenna, and the read or write power follows the RFID operation.

Such as:

```
R,F1,D3,27,00000000,DATA
```

where F1 = the program position, D3 = the antenna, and 27 is the write power.

* With some older versions of firmware, these parameters do not display.

[RFID status]

######## = an RFID error code (see *RFID Error Codes and Messages* on page 43)
FFFFFFFF (or limited to length FFFF for some printers) = indicates that the log file was reset

[data]

the data read or written

Comments

- Data is shown in the format specified by the ^RFW command (ASCII, Hex, or EPC).
- If the log exceeds 64K (approximately 1500 operations), the data log is cleared automatically, and data recording restarts. When this happens, the following appears in the log:

```
E,FFFFFFFF,Logfile automatically reset
```

- If the printer loses power, the log is lost. If the log results are important to you, retrieve the information frequently.

^HR – Calibrate RFID Tag Position

Description Use this command to initiate tag calibration for RFID media. During the tag calibration process (which can take up to 5 minutes on some printers, depending on the type of RFID inlay and the label size) the printer moves the media, reads the tag's TID to determine chip type, calibrates the RFID tag position, and determines the optimal settings for the RFID media being used. Depending on the printer, these settings include the programming position, the antenna element to use, and the read/write power level to use.

Important • Before running this command, load the printer with RFID media, calibrate your printer, close the printhead, and feed at least one label to make sure that tag calibration will begin from the correct position. For more information on media calibration, refer to the User Guide for your printer.

Leave all transponders before and after the tag that is being calibrated. This allows the printer to determine RFID settings which do not encode the adjacent tag. Allow a portion of media to extend out the front of the printer to allow for backfeed during the tag calibration procedure.

Results of the `^HR` tag calibration are returned to the host computer. The `"run"` option in the `rfid.tag.calibrate` SGD command performs the same calibration but does not create a results table.

To restore the printer's default programming position at any time, use the `"restore"` option in the `rfid.tag.calibrate` SGD command (see *rfid.tag.calibrate* on page 95).

Format `^HRa,b,c,d,e`

Parameters	Details
`a` = start string	This parameter specifies the user text to appear before the results table. *Accepted values:* any string less than 65 characters *Default value:* `start`
`b` = end string	This parameter specifies the user text to appear after the results table. *Accepted values:* any string less than 65 characters *Default value:* `end`

Parameters	Details
c = start position	This parameter specifies the start position of the calibration range. All numeric values are in millimeters. Forward or backward designations assume that the label's initial position is with the leading edge at the print line. *Accepted Values:* F0 to Fxxx (where xxx is the label length in millimeters or 999, whichever is less) The printer feeds the label forward for the specified distance and then begins tag calibration. B0 to B30 The printer backfeeds the label for the specified distance and then begins tag calibration. To account for the backfeed, allow empty media liner to extend out of the front of the printer when using a backward programming position. *Default value:* **For the ZD500R:** B20 —The printer backfeeds 20 mm before starting transponder calibration. **For the ZT400 Series or ZT600 Series with RFID option:** B30 — The printer backfeeds 30 mm before starting transponder calibration.
d = end position	This parameter specifies the end position of the calibration range (last program position to check). All numeric values are in millimeters. Forward or backward designations assume that the label's initial position is with the leading edge at the print line. *Accepted Values:* F0 to Fxxx (where xxx is the label length in millimeters or 999, whichever is less) The printer performs tag calibration until it reaches the specified end position and then ends the process. B0 to B30 The printer performs tag calibration until it reaches the specified end position and then ends the process. Valid only with a backward start position that is greater than the end position. A = Automatic The printer automatically ends the tag calibration process after successfully reading and encoding a consecutive range of 5 mm on the label. The printer also ensures that no other tags can be programmed at the programming position with the calibration-determined power levels. *Default value:* A

Parameters	Details
e = antenna and read/write power level detection	This parameter specifies whether to select the antenna and read/write power levels automatically or manually. **Note •** The ZD500R printer has only one antenna, so this parameter applies only to the read/write power level settings. *Accepted Values:* A = Automatic. The printer automatically scans through the antennas and read/write power during calibration. M = Manual. The printer uses the current antenna and read/write power level settings. *Default value:* A

Example 1 • When the ^HR command is sent to the printer, the printer performs tag calibration and returns a results table such as the following:

```
start
position=B14 MM,A1,18,25
tid information=E200.3414:Alien
leading edge
    Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,
EPC,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,
B30,A1,12,18,A1,29,  ,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,17,24,B1,  ,  ,B1,  ,  ,B1,  ,  ,
B29,A1,13,18,A1,25,  ,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,14,19,B1,  ,  ,B1,  ,  ,B1,  ,  ,
B28,A1,15,20,A1,23,29,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,09,15,B1,  ,  ,B1,  ,  ,B1,  ,  ,
B27,A1,17,22,A1,23,29,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,08,14,B1,  ,  ,B1,  ,  ,B1,  ,  ,
B26,A1,19,25,A1,  ,  ,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,09,15,B1,28,  ,B1,  ,  ,B1,  ,  ,
B25,A1,22,28,A1,22,27,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,11,18,B1,26,  ,B1,  ,  ,B1,  ,  ,
B24,A1,26,  ,A1,13,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,15,21,B1,27,  ,B1,  ,  ,B1,  ,  ,
B23,A1,  ,  ,A1,08,14,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,18,24,B1,  ,  ,B1,  ,  ,B1,  ,  ,
B22,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,21,28,B1,19,24,B1,  ,  ,B1,  ,  ,
B21,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,25,  ,B1,11,17,B1,  ,  ,B1,  ,  ,
B20,A1,  ,  ,A1,06,12,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,30,  ,B1,07,13,B1,  ,  ,B1,  ,  ,
B19,A1,  ,  ,A1,08,15,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,05,11,B1,  ,  ,B1,  ,  ,
B18,A1,  ,  ,A1,15,22,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,05,10,B1,  ,  ,B1,  ,  ,
B17,A1,  ,  ,A1,22,28,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,05,11,B1,  ,  ,B1,  ,  ,
B16,A1,  ,  ,A1,16,23,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,07,13,B1,  ,  ,B1,  ,  ,
B15,A1,  ,  ,A1,13,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,13,20,B1,  ,  ,B1,  ,  ,
B14,A1,  ,  ,A1,12,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,18,23,B1,  ,  ,B1,  ,  ,<---****A1
B13,A1,  ,  ,A1,14,20,A1,24,30,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,10,16,B1,  ,  ,B1,  ,  ,
B12,A1,  ,  ,A1,15,22,A1,22,29,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,08,14,B1,  ,  ,B1,  ,  ,
B11,A1,  ,  ,A1,18,25,A1,26,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,08,14,B1,  ,  ,B1,  ,  ,
B10,A1,  ,  ,A1,21,27,A1,26,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,11,17,B1,26,  ,B1,  ,  ,
B09,A1,  ,  ,A1,24,  ,A1,15,21,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,14,20,B1,25,  ,B1,  ,  ,
B08,A1,  ,  ,A1,28,  ,A1,09,15,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,17,23,B1,  ,  ,B1,  ,  ,
B07,A1,  ,  ,A1,  ,  ,A1,06,11,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,20,26,B1,27,30,B1,  ,  ,
B06,A1,  ,  ,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,24,30,B1,16,19,B1,  ,  ,
B05,A1,  ,  ,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,28,  ,B1,10,14,B1,  ,  ,
B04,A1,  ,  ,A1,  ,  ,A1,08,14,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,07,11,B1,  ,  ,
B03,A1,  ,  ,A1,  ,  ,A1,12,18,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,06,11,B1,  ,  ,
B02,A1,  ,  ,A1,  ,  ,A1,20,26,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,06,10,B1,  ,  ,
B01,A1,  ,  ,A1,  ,  ,A1,18,24,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,09,13,B1,  ,  ,
F00,A1,  ,  ,A1,  ,  ,A1,14,21,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,12,17,B1,  ,  ,
F01,A1,  ,  ,A1,  ,  ,A1,13,19,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,20,25,B1,  ,  ,
F02,A1,  ,  ,A1,  ,  ,A1,13,19,A1,27,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,16,20,B1,  ,  ,
F03,A1,  ,  ,A1,  ,  ,A1,14,21,A1,26,29,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,11,16,B1,  ,  ,
F04,A1,  ,  ,A1,  ,  ,A1,17,24,A1,27,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,11,15,B1,  ,  ,
F05,A1,  ,  ,A1,  ,  ,A1,19,26,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,12,16,B1,25,  ,
F06,A1,  ,  ,A1,  ,  ,A1,22,29,A1,23,26,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,15,18,B1,23,28,
F07,A1,  ,  ,A1,  ,  ,A1,26,  ,A1,15,19,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,17,22,B1,23,29,
F08,A1,  ,  ,A1,  ,  ,A1,  ,  ,A1,10,14,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,20,25,B1,  ,  ,
F09,A1,  ,  ,A1,  ,  ,A1,  ,  ,A1,08,12,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,24,28,B1,21,26,
F10,A1,  ,  ,A1,  ,  ,A1,  ,  ,A1,08,11,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,  ,  ,B1,27,  ,B1,13,18,
trailing edge
end
```

In the results table, the tags visible to the antenna elements are numbered, and the EPC number that is unique to each tag is displayed.

Each line in the results table gives a row number followed by readings associated with RFID tags that are visible at that row. Multiple values on a line indicate that multiple tags were visible. The order of the RFID tags is arbitrary.

```
[Row],[Antenna Element],[Min Read Power],[Min Write Power],
[Antenna Element],[Min Read Power],[Min Write Power] ...
```

where

- Row = the position from the leading edge of the label where calibration occurred
- Antenna Element = the antenna used (the ZD500R only has A1)
- Minimum Read Power = calibration results (`0` – `30`) for a tag visible from that row
- Minimum Write Power = calibration results (`0` – `30`) for the same tag

The read and write power values are left empty (such as `A1, , ,`) when no tag is found.

In the sample results table for this example, at position `B25` (25 mm behind the print line), two RFID tags are visible to the printer at antenna A1. Tag 1 (EPC 7109) can be read at power level 22 and written to at power level 28. Tag 2 (EPC BA29) can be read at power level 22 and written to at power level 27. At that position, Tags 2 and 3 are visible to antenna B1 while Tag 1 is not.

```
    Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,
EPC,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,
...
B25,A1,22,28,A1,22,27,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,11,18,B1,26,  ,B1,  ,  ,B1,  ,  ,
B24,A1,26,  ,A1,13,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,15,21,B1,27,  ,B1,  ,  ,B1,  ,  ,
B23,A1,  ,  ,A1,08,14,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,18,24,B1,  ,  ,B1,  ,  ,B1,  ,  ,
B22,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,21,28,B1,19,24,B1,  ,  ,B1,  ,  ,
B21,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,25,  ,B1,11,17,B1,  ,  ,B1,  ,  ,
...
```

At position `B23`, only Tag 2 is visible to antenna A1. Tag 1 is no longer visible.

```
    Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,
EPC,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,
...
B25,A1,22,28,A1,22,27,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,11,18,B1,26,  ,B1,  ,  ,B1,  ,  ,
B24,A1,26,  ,A1,13,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,15,21,B1,27,  ,B1,  ,  ,B1,  ,  ,
B23,A1,  ,  ,A1,08,14,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,18,24,B1,  ,  ,B1,  ,  ,B1,  ,  ,
B22,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,21,28,B1,19,24,B1,  ,  ,B1,  ,  ,
B21,A1,  ,  ,A1,05,11,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,25,  ,B1,11,17,B1,  ,  ,B1,  ,  ,
...
```

At position `B13`, Tag 3 (EPC 6FD0) becomes visible to antenna A1 and can be read with at power level 24 and written to at power level 30.

```
    Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,Tag 1   ,Tag 2   ,Tag 3   ,Tag 4   ,Tag 5   ,
EPC,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,7109    ,BA29    ,6FD0    ,58AE    ,9CDE    ,
...
B16,A1,  ,  ,A1,16,23,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,07,13,B1,  ,  ,B1,  ,  ,
B15,A1,  ,  ,A1,13,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,13,20,B1,  ,  ,B1,  ,  ,
B14,A1,  ,  ,A1,12,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,18,23,B1,  ,  ,B1,  ,  ,<---****A1
B13,A1,  ,  ,A1,14,20,A1,24,30,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,10,16,B1,  ,  ,B1,  ,  ,
...
```

The arrow (`<---****`) in the table indicates that a valid program position and power levels were found during calibration. The program position is identified at the top of the table as `position=B14 MM` (backfeed 14 millimeters). The optimal antenna element at that position is A1. The optimal read power is 18, and the optimal write power is 25.

```
start
position=B14 MM,A1,18,25
tid information=E200.3414:Alien
leading edge
...
B14,A1,  ,  ,A1,12,19,A1,  ,  ,A1,  ,  ,A1,  ,  ,B1,  ,  ,B1,  ,  ,B1,18,23,B1,  ,  ,B1,  ,  ,<---****A1
...
```

^HV – Host Verification

Description Use this command to return data from specified fields, along with an optional ASCII header, to the host computer. You can use this command with any field that has been assigned a number with the ^FN and ^RF commands.

Format ^HV#,n,h,t,a

This table identifies the parameters for this format:

Parameters	Details
# = field number specified with another command	The value assigned to this parameter should be the same as the one used in another command. *Accepted Values:* 0 to 9999 *Default Value:* 0
n = number of bytes to be returned	*Accepted Values:* 1 to 256 *Default Value:* 64
h = header to be returned with the data	Delimiter characters terminate the string. This field is Field Hex (^FH) capable. *Accepted Values:* 0 to 3072 bytes *Default Value:* no header
t = termination	This field is Field Hex (^FH) capable. *Accepted Values:* 0 to 3072 characters
a = command applies to	When ^PQ is greater than 1 or if a void label occurs, send one response for a label format or one for every label printed. *Accepted Values:* F = Format L = Label *Default Value:* F

Example • The following code:

```
^XA
.
.
.
^FH_^HV0,8,EPC[,]_0D_0A,L^FS
^PQ2
^XZ
```

Would return data such as this:

```
EPC[12345678]
EPC[55554444]
```

^RB – Define EPC Data Structure

Description Use this command to define the structure of EPC data, which can be read from or written to an RFID tag. For more information about EPC specifications, refer to the EPC Global web site. All parameters in this command are persistent and will be used in subsequent formats if not provided. The values are initially set to the default values.

RFID tags can have different partitions defined. This command specifies the number of partitions and how many bits are in each partition.

Format `^RBn,p0,p1,p2, ..., p15`

Parameters	Details
`n` = total bit size of the partitions	Specify the number of bits to include in the partitions. *Accepted values:* 1 to *n*, where *n* is the bit size of the tag. *Default value:* `96`
`p0 ... p15` = partition sizes	Specify the number of bits to include in the individual partitions. The partition sizes must add up to the bit size specified for the previous parameter. The largest individual partition size is 64 bits. *Accepted values:* 1 to 64 *Default value:* `1`

Example 1 • The following command specifies that there are 96 bits used with three fields. Fields 1, 2, and 3 contain 10, 26, and 60 bits, respectively.

```
^RB96,10,26,60
```

The ZPL code to encode a tag with this format would look like this:

```
^RFW,E^FD1000.67108000.1122921504606846976^FS
```

When the tag is being encoded, the tag stores the data in the following way:

- Field 1 contains `1000`. This value is stored in the first 10 bits
- Field 2 contains `67108000`. This value is stored in the next 26 bits.
- Field 3 contains `1122921504606846976`. This value is stored in the remaining 60 bits.

Example 2 • The following command specifies that there are 64 bits used with eight 8-bit fields.

```
^RB64,8,8,8,8,8,8,8,8^FS
```

The ZPL code to encode a tag with this format would look like this:

```
^RFW,E^FD1.123.160.200.249.6.1.0^FS
```

When writing to the tag, each set of data is written in its respective 8-bit field.

Example 3 • This example uses the SGTIN-96 standard, which defines 96-bit structure in the following way:

	Header	Filter Value	Partition	Company Prefix Index	Item Reference	Serial Number
SGTIN-96	8 bits	3 bits	3 bits	20–40 bits	24 bits	38 bits
	10 (binary value)	8 (decimal capacity)	8 (decimal capacity)	16,383 (decimal capacity)	9 to 1,048,575 (decimal capacity*)	33,554,431 (decimal capacity)

* Capacity of Item Reference field varies with the length of the company prefix.

The ZPL code to encode a tag with this format would look like this:

```
^XA
^RB96,8,3,3,20,24,38^FS
^RFW,E^FD48,1,6,770289,10001025,1^FS
^XZ
```

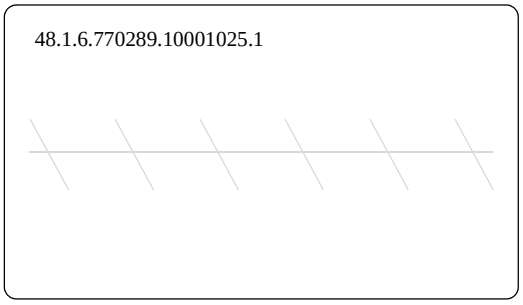
These commands would put

- `48` in the header
- `1` as the filter value
- 6 as the partition (indicates a 20-bit prefix and 24-bit item reference)
- `770289` as the company prefix
- `10001025` as the item reference
- `1` as the serial number

To read this EPC data and print the results on the label, you would use the following code:

```
^XA
^RB96,8,3,3,20,24,38^FS
^FO50,50^A0N,40^FN0^FS
^FN0^RFR,E^FS
^XZ
```

The resulting label would look like this:



^RF – Read or Write RFID Format

Description Use this command to read or write to (encode) an RFID tag or to specify the access password.

When using this command to read a tag, you may use a field variable to print the tag data on the label or to return the data to the host. See *Create and Send an RFID Label Format* on page 32 for examples that use a field variable. See *Gen 2 Memory Map* on page 12 to see how information is stored on a Gen 2 tag.

Format `^RFo,f,b,n,m`

Parameters	Details
`o` = operation	Specifies the action to be performed. *Accepted Values:* `W` = write to (encode) the tag `R` = read the tag `S` = specify the access password *Default Value:* `W`
`f` = format	*Accepted Values:* `A` = ASCII `H` = Hexadecimal `E` = EPC (ensure proper setup with the `^RB` command) *Default Value:* `H`

<table>
<tr><th>Parameters</th><th>Details</th></tr>
<tr><td>b = password
OR
b = starting block number</td><td>What you specify for this parameter depends on what you enter for other parameters.
<table>
<tr><th>If the Operation parameter value is...</th><th>Then...</th></tr>
<tr><td>W</td><td>Note • When the memory bank parameter is set to E (EPC 96-bit) or A (EPC and Auto adjust PC bits), this value is always set to 2.
Accepted Values:
• P, which indicates that an access password, a kill password, or both follow in a ^FD command. Each password must be 8 hex characters. If the password is omitted, it is not written. An access password is used in subsequent lock commands in the format.
• 0 to n, which specifies the 16-bit starting block number, where n is the maximum number of blocks for the bank specified in the memory bank parameter.
Default Value: 0</td></tr>
<tr><td>R</td><td>Note • When the memory bank parameter is set to E (EPC 96-bit) or A (EPC and Auto adjust PC bits), this value is always set to 2.
Accepted Values:
• 0 to n, which specifies the 16-bit starting block number, where n is the maximum number of blocks for the bank specified in the memory bank parameter.
Default Value: 0</td></tr>
<tr><td>S</td><td>This parameter must be P and must be followed by the access password in a ^FD command.</td></tr>
</table></td></tr>
<tr><td>n = number of bytes to read or write</td><td>Specifies the number of bytes to read or write.
When E or A is specified for the memory bank parameter, this value is not required.
Accepted Values: 1 to n, where n is the maximum number of bytes for the tag.
Default Value: 1</td></tr>
</table>

Parameters	Details
m = Gen 2 memory bank	Specifies the Gen 2 memory bank. See *Gen 2 Memory Map* on page 12 for more information about Gen 2 memory. *Accepted Values:* E = EPC 96-bit (When writing data, this parameter performs the operation on Gen 2 bit address 20_h and accesses 12 bytes of the EPC memory bank. When reading data, this parameter reads the amount of data specified in the PC bits on the tag.) A = EPC and Auto adjust PC bits (When writing data, this parameter performs the operation on Gen 2 bit address 20_h of the EPC memory bank and accesses the number of bytes specified in the ^FD. The PC bits will be updated to match the amount of data written to the tag. When reading data, this parameter reads the amount of data specified in the PC bits on the tag.) 0 = Reserved 1 = EPC 2 = TID (Tag ID) 3 = User *Default Value:* E

Example 1 • This example encodes 96-bit EPC data, as specified by the ^RB command.

```
^XA
^RB96,8,3,3,20,24,38
^RFW,E^FD16,3,5,78742,146165,1234567891^FS
^XZ
```

Example 2 • This example encodes 4 bytes of hexadecimal formatted data, starting in block 3 of Gen 2 EPC bank 1. (The ^RS command can be omitted for printers that use Gen 2 tag types only.)

```
^XA
^RFW,H,3,4,1^FD11112222^FS
^XZ
```

Example 3 • This example reads the extended Gen 2 tag ID (TID) and returns the results to the host computer. The results are labeled with the header “8-byte Tag ID Data.” (The ^RS command can be omitted for printers that use Gen 2 tag types only.)

```
^XA
^RFR,H,0,8,2^FN1^FS^HV1,,8-byte Tag ID Data:^FS
^XZ
```

Example 4 • This command writes and specifies both the access password (12345678) and the kill password (88887777) separated by a comma.

```
^RFW,H,P^FD12345678,88887777^FS
```

This command writes the access password only:

```
^RFW,H,P^FD12345678^FS
```

This command writes the kill password only (a comma must be used before it to distinguish it from an access password):

```
^RFW,H,P^FD,88887777^FS
```

See the examples for ^*RL* on page 61 for how this command would be used in a format.

Example 5 • This command writes 1122334455667788 to the bit address 20h of the EPC memory and updates the PC bits bit address 10h to 14h to reflect 8 bytes (4 words) of data.

```
^RFW,H,,,A^FD1122334455667788^FS
```

Example 6 • This command specifies the access password for the tag, which will be used in subsequent lock commands in the format. The access password specified must match the one stored on the tag. This command does not write the password to the tag. See the examples for ^*RL* on page 61 for how this command would be used in a format.

```
^RFS,H,P^FD12345678^FS
```

^RL – Lock/Unlock RFID Tag Memory

The ^RL command has two distinct formats and functions:

- ^RLM – Lock/Unlock the Specified Memory Bank
  Locks a password or an entire memory bank in a writeable or unwriteable state. These locks/unlocks can be permanent or reversible.
- ^RLB – Permanently Lock Specified Memory Sections
  Locks blocks of user memory in an unwriteable state.

^RLM – Lock/Unlock the Specified Memory Bank

Description The ^RLM command locks/unlocks the specified password or memory bank on an RFID tag. You can use this command to do the following:

- lock individual passwords, thereby preventing or allowing subsequent reads or writes of that password
- lock individual memory banks, thereby preventing or allowing subsequent writes to those banks
- Permanently lock (permalock) the lock status for a password or memory bank

Format ^RLM,k,a,e,u,t

Parameters	Details
k = kill password function	*Accepted Values:* U = unlock the kill password* L = lock the kill password* O = permanently unlock (Open) the kill password P = permanently lock (Protected) the kill password
a = access password function	*Accepted Values:* U = unlock the access password* L = lock the access password* O = permanently unlock (Open) the access password P = permanently lock (Protected) the access password
e = EPC memory bank function	*Accepted Values:* U = unlock the EPC memory bank* L = lock the EPC memory bank* O = permanently unlock (Open) the EPC memory bank P = permanently lock (Protected) the EPC memory bank

* The access password must be set to something other than the default of 00000000 to use this value. See Example 4 on page 63 for an example.

Parameters	Details
u = USER memory bank function	*Accepted Values:* U = unlock the USER memory bank* L = lock the USER password bank* O = permanently unlock (Open) the USER memory bank P = permanently lock (Protected) the USER memory bank
t = TID memory bank function	*Accepted Values:* U = unlock the TID memory bank* L = lock the TID password bank* O = permanently unlock (Open) the TID memory bank P = permanently lock (Protected) the TID memory bank

* The access password must be set to something other than the default of 00000000 to use this value. See Example 4 on page 63 for an example.

^RLB – Permanently Lock Specified Memory Sections

Description The ^RLB command permanently locks (permalocks) one or more sections (individual sub-portions) in a tag's user memory. The section sizes for each tag is defined by the tag manufacturer.

Format ^RLB,s,n

Parameters	Details
s = starting section	Specify the starting section of memory to lock.
n = number of sections	Specify the number of sections to lock.

Example 1 • The following command locks all memory banks using a previously specified access password.

```
^RLM,L,L,L,L^FS
```

Example 2 • The following command locks the user memory banks using a previously specified access password.

```
^RLM,,,,L^FS
```

Example 3 • The following command permalocks sections 0 to 4 of user memory using a previously specified access password.

```
^RLB,0,4^FS
```

Example 4 • This code does the following:

- writes 12 bytes to user memory
- writes "12345678" to the access password and "11223344" to the kill password
- permalocks 6 sections of user memory using "12345678" as the access password
- locks the kill and access passwords and permanently unlocks the EPC memory, using "12345678" as the access password

```
^XA
^RFW,H,0,12,3^FD112233445566778899001122^FS
^RFW,H,P^FD12345678,11223344^FS
^RLB,0,6^FS
^RLM,L,L,O^FS
^XZ
```

Example 5 • This code does the following:

- writes 12 bytes to user memory
- permalocks 6 sections of user memory using “00000000” as the access password
- permalocks the kill password and access password using “00000000” as the access password

```
^XA
^RFW,H,0,12,3^FD112233445566778899001122^FS
^RLB,0,6^FS
^RLM,P,P^FS
^XZ
```

~RO – Reset Advanced Counters

Description The ~RO command resets the advanced counters used by the printer to monitor label generation in inches, centimeters, and number of labels.

Format ~ROc

Parameters	Details
c = counter number	*Accepted Values:* 1 = reset counter 1 2 = reset counter 2 3 = reset valid RFID label counter 4 = reset voided RFID label counter C = reset head cleaned counter R = reset head replaced counter and head cleaned counter *Default Value:* a value must be specified or the command is ignored

Example 1 • This example shows how the counter portion of the printer configuration labels looks when the RFID counters are reset by sending ~RO3 and ~RO4.

Before

```
TM:M6E MICRO....... RFID READER
20.00.00.01........ RFID HW VERSION
01.01.00.EA........ RFID FW VERSION
USA/CANADA......... RFID REGION CODE
USA/CANADA......... RFID COUNTRY CODE
RFID OK............ RFID ERR STATUS
16................. RFID READ PWR
16................. RFID WRITE PWR
F0................. PROG. POSITION
507................ RFID VALID CTR
4.................. RFID VOID CTR
```

After

```
TM:M6E MICRO....... RFID READER
20.00.00.01........ RFID HW VERSION
01.01.00.EA........ RFID FW VERSION
USA/CANADA......... RFID REGION CODE
USA/CANADA......... RFID COUNTRY CODE
RFID OK............ RFID ERR STATUS
16................. RFID READ PWR
16................. RFID WRITE PWR
F0................. PROG. POSITION
0.................. RFID VALID CTR
0.................. RFID VOID CTR
```

^RR – Enable Adaptive Antenna Selection

Description Use this command to enable the adaptive antenna element selection feature.

This command is persistent and will be used in subsequent formats if not provided.

Format `^RRn,a`

Parameters	Details
`n` = number of retries	Reserved
`a` = adaptive antenna element selection	**Note •** • This feature does not apply to ZD500R printers, which always use an antenna element value of A1. • The label length must be 2 in. (51 mm) or greater. If the printer cannot find RFID tags with the antenna element specified, the printer may try neighboring antenna elements. If the printer is unsuccessful communicating with the RFID tag after trying the neighboring antenna elements, the printer voids the label. **Note •** Activating this parameter may slow throughput on damaged or weak RFID tags. *Accepted Values:* `0` or `1` `0` = None. The printer uses only the current antenna element selection. `1` = Neighbors. The printer attempts to read the tag using the antenna elements to the left/right and above/below the current antenna element. The antenna element that is successful is used for all subsequent RFID commands until the next unsuccessful attempt. *Default Value:* `0`

^RS – Set Up RFID Parameters

Use this command to set up RFID parameters including tag type; programming position; and error handling, such as setting the number of labels that will be attempted if an error occurs.

For example, if an RFID label fails to program correctly or if the transponder cannot be detected, the printer ejects the label and prints `VOID` across it. The printer will try to print another label with the same data and format for the number of labels specified (parameter `n`). If the problem persists, the printer follows the error handling instructions specified by the error handling parameter (parameter `e`): the printer may remove the problematic format from the print queue and proceed with the next format (if one exists in the buffer), or it may place the printer in Pause or Error mode.

Use care when using this command in combination with `^RF` for reading tag data. Problems can occur if the data read from the tag is going to be printed on the label. Any data read from the tag must be positioned to be printed above the read/write position. Failure to do this will prevent read data from being printed on the label.

Format `^RSt,p,v,n,e,a,c,s`

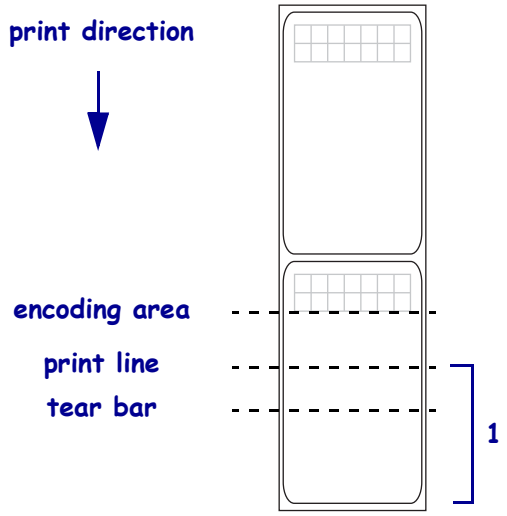
Parameters	Details
`t` = tag type	*Accepted Values:* `8` = EPC Class 1, Generation 2 (Gen 2) *Default value:* `8`—Gen 2 is the only tag type valid for this printer.
`p` = read/write position of the tag (programming position)	This parameter sets the read/write position of the tag. *Accepted Values:* `F0` to `Fxxx` (where `xxx` is the label length in millimeters or `999`, whichever is less) The printer prints the first part of a label until it reaches the specified distance and then begins programming. After programming, the printer prints the remainder of the label. `B0` to `B30` The printer backfeeds the label for the specified distance and then begins programming. To account for the backfeed, allow empty media liner to extend out of the front of the printer when using a backward programming position. *Default value:* `F0` (which moves the leading edge of the label to the print line)
`v` = length of void printout	Sets the length of the void printout in vertical (Y axis) dot rows. *Accepted values:* `0` to label length *Default value:* label length
`n` = number of labels to try encoding	The number of labels that will be attempted in case of read/encode failure. *Accepted values:* `1` to `10` *Default value:* `3`

Parameters	Details
e = error handling	If an error persists after the specified number of labels are tried, perform this error handling action. *Accepted values:* N = No action (printer drops the label format causing the error and moves to the next queued label) P = Place printer in Pause mode (label format stays in the queue until the user cancels) E = Place printer in Error mode (label format stays in the queue until the user cancels) *Default value:* N **Note** • You can set the printer to send an error message to the host for each failure. To enable or disable this unsolicited error message, refer to the ^SX and ^SQ ZPL commands. Use V for the condition type for an RFID error.
a = signals on applicator	Not applicable.
c = reserved	Not applicable.
s = void print speed	If a label is voided, the speed at which “VOID” will be printed across the label. *Accepted values:* any valid print speed *Default value:* the printer’s maximum print speed

Example 1 • The following are examples of setting the programming position.

1. ^RS,F1 sets the encode position 1 mm forward from the leading edge of the label.
2. ^RS,B10 sets the encode position 10 mm backwards from the leading edge of the label.
3. ^RS,F0 sets the encode position at the leading edge of the label.
4. ^RS,B0 sets the encode position at the leading edge of the label.

Example 2 • The following shows the programming position for the tag position parameter (parameter p) with a 6-inch (152-mm, 1216-dot) label length.



1	^RS,F90, 90 mm from the leading edge of the label

^RU – Read Unique RFID Chip Serialization

Use this command to read the TID (Tag ID) data from the current chip and format a unique 38-bit serial number, which will be placed in the lower (least significant) 38 bits of the EPC code.

Important • The RFID recipe file defines which chips can be used with the ^RU command. If a chip is not identified in the recipe file, the ^RU command will fail. See *rfid.recipe_version* on page 93 for more information.

Note • Some RFID tags may not support this function.

Format ^RUa,b

Parameters	Details
a = prefix	Specifies the prefix in ASCII Binary *Accepted Values:* Only ASCII characters 1 and 0 are accepted. Maximum of 38 characters. The number of bits in the value specifies the length of the prefix. The prefix is placed as the left-most (most significant) bits in the unique serial number. If nothing is specified, the default value will be used. *Default Value:* The MCS prefix is determined by the MDID in the TID of the chip read: • EM Micro = 100 • Impinj = 101 • Alien = 110 • NXP = 111
b = special character	Special character for serial number inclusion. *Accepted Values:* Any ASCII character other than the current Command character, Control character, Delimiter character, or any of the Real-Time Clock (RTC) characters. *Default Value:* #

Note • Serial number inclusion:

One of several data elements can be included into any ^FD data string in the same way that Real Time Clock data is included. Use any of the commands below to include a data pattern based on the serial number. These are defined using the default value for the Special Character.

#S = include 38-bit serial number derived from TID in decimal form.

#H = include 38-bit serial number derived from TID in hexadecimal form.

#E = include the entire 96-bit EPC code, including the 38-bit serial number derived from TID in decimal form.

#F = include the entire 96-bit EPC code, including the 38-bit serial number derived from TID in hexadecimal form.

#P = include the entire 96-bit EPC code, but use the tag's preprogrammed, 38-bit SGTIN serial number in decimal form.*

#Q = include the entire 96-bit EPC code, but use the tag's preprogrammed, 38-bit SGTIN serial number in hexadecimal form.*

* If the EPC has been preprogrammed (typically by the manufacturer) with the chip-based RFID serialization scheme, then the serialized data does not have to be written back to the EPC memory, which saves time. #P and #Q simply format the data that is read from the EPC memory bank.

Example 1 • Read the TID from the tag, create a serial number based on the tag type, write 12<serial number (5 bytes)>000000000000 to the 96-bit EPC field, and print the serial number (in hex format) on the label.

```
^XA
^RU
^FO10,10^A0N,50,50^FDSerial Number: #H^FS
^RFW,H^FD12#H^FS
^XZ
```

Example 2 • Read the TID from the tag, create a serial number based on the tag type, write the serial number to the EPC field (lower 38 bits) while maintaining the contents of the rest of the EPC memory, print Serial Number: <serial number in hex format> on the label, and return Serial Number: <serial number in hex format> to the host. Perform this operation on three label formats.

```
^XA
^RU
^FO10,10^A0N,50,50^FN1^FS
^FN1^FDSerial Number: #H^FS
^FH^HV1,24, ,_0D_0A,L^FS
^RFW,H^FD#F^FS
^PQ3
^XZ
```

Example 3 • Read the full EPC (already serialized) from the tag, print `Serial Number: <full EPC in decimal format>` on the label, and return `Serial Number: <full EPC in decimal format>` to the host.

```
^XA
^RU
^FO10,10^A0N,50,50^FN1^FS
^FN1^FDSerial Number: #P^FS
^FH^HV1,44, ,_0D_0A,L^FS
^XZ
```

^RW – Set RF Power Levels for Read and Write

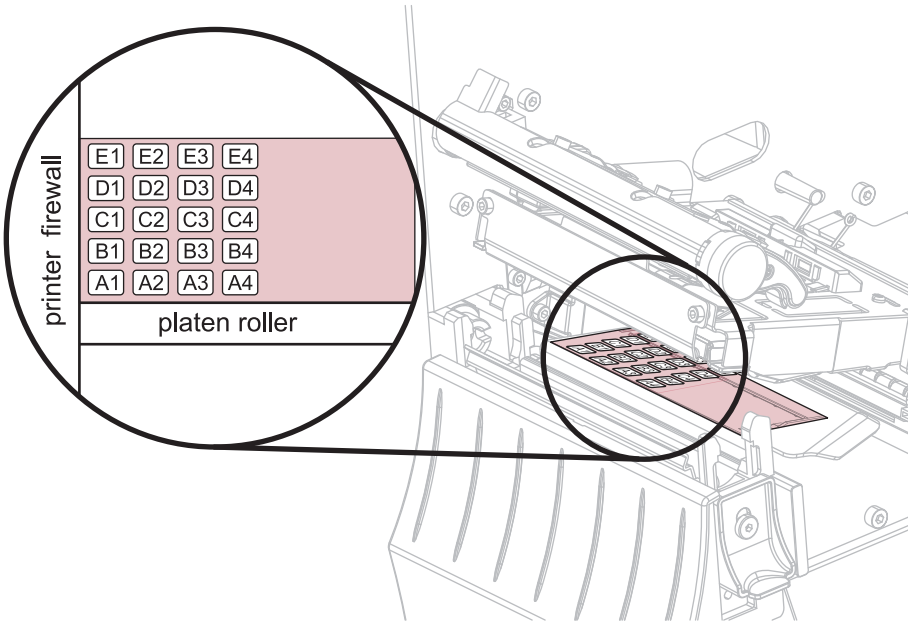
Description Use this command to set the RFID read and write power levels if the desired levels are not achieved through RFID tag calibration. If not enough power is applied, the tag may not have sufficient power for programming, and tag data will fail to encode. If too much power is applied, the extra power may cause data communication errors or may cause the wrong tag to be programmed.

Important • For Japan, the printer's maximum RFID read and write power are limited to comply with local radio regulations. Any power setting of 24 or higher results in the same output.

Note • During RFID tag calibration, the printer automatically selects the best read/write power levels and the best antenna element (not applicable to the ZD500R) for the media being used. Some printers may also set the levels during an adaptive antenna sweep. Use the ~HL command (see *^HL or ~HL* on page 48) to view the antenna element and power settings being used.

Format `^RWr,w,a`

Parameters	Details
`r` = read power	This parameter sets the power level to match the desired output as calibrated in the factory. *Values:* `0` to `30` *Default Value:* `16`
`w` = write power	This parameter sets the power level to match the desired output as calibrated in the factory. *Values:* `0` to `30` *Default Value:* `16`

Parameters	Details
a = RFID antenna element selection	**Note •** This parameter does not apply to ZD500R printers, which always use an antenna element value of A1. A ZT400 Series printer is shown in the example below. This parameter selects an antenna element from the printer's antenna array. *Accepted Values:* A1, A2, A3, A4 B1, B2, B3, B4 C1, C2, C3, C4 D1, D2, D3, D4 E1, E2, E3, E4  *Default Value:* A4

7

SGD Commands for RFID

This section contains the Set/Get/Do (SGD) commands for RFID-specific applications.

For non-RFID SGD commands, refer to the *Programming Guide for ZPL, ZBI, Set-Get-Do, Mirror, and WML*. A copy of the manual is located on the User CD that came with your printer, or you can download a copy from http://www.zebra.com/manuals.

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odometer.rfid.valid_resettable

Description This command resets the RFID valid label counter to zero.

Type `getvar; setvar`

This table identifies the command for this format:

Commands	Details
`setvar`	This command instructs the printer to set the RFID valid counter to zero. *Format:* `! U1 setvar "odometer.rfid.valid_resettable" "value"` *Values:* *"0"*
`getvar`	This command instructs the printer to respond with the current RFID valid counter value. *Format:* `! U1 getvar "odometer.rfid.valid_resettable"`

Example • This `setvar` example shows how the counter portion of the printer configuration labels looks when the RFID valid counter is reset by sending:

```
! U1 setvar "odometer.rfid.valid_resettable" "0"
```

Before

```
TM:M6E MICRO....... RFID READER
20.00.00.01........ RFID HW VERSION
01.01.00.EA........ RFID FW VERSION
USA/CANADA......... RFID REGION CODE
USA/CANADA......... RFID COUNTRY CODE
RFID OK............ RFID ERR STATUS
16................. RFID READ PWR
16................. RFID WRITE PWR
F0................. PROG. POSITION
507................ RFID VALID CTR
4.................. RFID VOID CTR
```

After

```
TM:M6E MICRO....... RFID READER
20.00.00.01........ RFID HW VERSION
01.01.00.EA........ RFID FW VERSION
USA/CANADA......... RFID REGION CODE
USA/CANADA......... RFID COUNTRY CODE
RFID OK............ RFID ERR STATUS
16................. RFID READ PWR
16................. RFID WRITE PWR
F0................. PROG. POSITION
0.................. RFID VALID CTR
4.................. RFID VOID CTR
```

odometer.rfid.void_resettable

Description This command resets the RFID void label counter to zero.

Type `setvar; getvar`

This table identifies the command for this format:

Commands	Details
`setvar`	This command instructs the printer to set the RFID void counter to zero. *Format:* `! U1 setvar "odometer.rfid.void_resettable" "value"` *Values:* *"0"*
`getvar`	This command instructs the printer to respond with the current RFID void counter value. *Format:* `! U1 getvar "odometer.rfid.void_resettable"`

Example • This `setvar` example shows how the counter portion of the printer configuration labels looks when the RFID void counter is reset by sending:

```
! U1 setvar "odometer.rfid.valid_resettable" "0"
```

Before

```
TM:M6E MICRO....... RFID READER
20.00.00.01........ RFID HW VERSION
01.01.00.EA........ RFID FW VERSION
USA/CANADA......... RFID REGION CODE
USA/CANADA......... RFID COUNTRY CODE
RFID OK............ RFID ERR STATUS
16................. RFID READ PWR
16................. RFID WRITE PWR
F0................. PROG. POSITION
507................ RFID VALID CTR
4.................. RFID VOID CTR
```

After

```
TM:M6E MICRO....... RFID READER
20.00.00.01........ RFID HW VERSION
01.01.00.EA........ RFID FW VERSION
USA/CANADA......... RFID REGION CODE
USA/CANADA......... RFID COUNTRY CODE
RFID OK............ RFID ERR STATUS
16................. RFID READ PWR
16................. RFID WRITE PWR
F0................. PROG. POSITION
507................ RFID VALID CTR
0.................. RFID VOID CTR
```

rfid.adaptive_antenna

Description This command enables or disables adaptive antenna selection.

If the printer cannot find RFID tags with the antenna element specified, the printer may try neighboring antenna elements. If the printer is unsuccessful communicating with the RFID tag after trying the neighboring antenna elements, the printer voids the label.

Type `setvar; getvar`

Commands	Details
`setvar`	Enables or disables the adaptive antenna feature. **Note •** • **Note •** • This feature does not apply to ZD500R printers, which always use an antenna element value of A1. • The label length must be 2 in. (51 mm) or greater. • Activating this feature may slow throughput on damaged or weak RFID tags. *Format:* `! U1 setvar "rfid.adaptive_antenna" "value"` *Values:* `none` = The printer uses only the current antenna element selection. `neighbors` = The printer attempts to read the tag using the antenna elements to the left/right and above/below the current antenna. The antenna element that is successful is used for all subsequent RFID commands until the next unsuccessful attempt. *Default Value:* `none`
`getvar`	Retrieves the current adaptive antenna setting. *Format:* `! U1 getvar "rfid.adaptive_antenna"`

rfid.antenna_sweep

Description This command enables/disables the antenna sweep feature.

If the RFID media loaded in the printer is known to be in range of an antenna at the `F0` programming position, you can avoid RFID calibration by using the RFID antenna sweep feature. With this feature enabled, when the first RFID format is sent after a printer powerup or printhead close, the printer scans through the antennas to find the optimal antenna element.

Type `setvar; getvar`

Commands	Details
`setvar`	Enables or disables the antenna sweep feature. **Note •** • This feature does not apply to ZD500R printers, which always use an antenna element value of A1. • The label length must be 2 in. (51 mm) or greater, and the programming position must be `F0`. *Format:* `! U1 setvar "rfid.antenna_sweep" "value"` *Values:* `on`, `off` *Default Value:* `on`
`getvar`	Retrieves the current antenna sweep setting. *Format:* `! U1 getvar "rfid.adaptive_antenna"`

rfid.country_code

Description This command sets or returns the RFID reader country code. The country code is restricted based on the region code assigned to the reader and, in some instances, cannot be modified. You can check the countries available for your region through the control panel menu items on your printer.

Type `setvar`; `getvar`

Commands	Details
`setvar`	Sets the RFID reader's current country code. *Format:* `! U1 setvar "rfid.country_code" "value"` *Values:* The country code choices available will vary depending on the region for which your printer is configured.
`getvar`	Retrieves the RFID reader's current country code. *Format:* `! U1 getvar "rfid.country_code"`

Example • In this example, the `setvar` sets the country code to USA/Canada.

```
! U1 setvar "rfid.country_code" "usa/canada"
```

rfid.enable

Description This command instructs an RFID printer to enable or disable RFID functionality. You must restart the printer for the command to take effect.

Note • When this function is set to "on," changes are made to normal printer functionality. Loading printer defaults does NOT:

- Default the sensor select setting
- Default media tracking sensor settings
- Default label length
- Perform an auto calibration

Type setvar

Commands	Details
setvar	Enables or disables RFID functionality. *Format:* ! U1 setvar "rfid.enable" "value" *Values:* on = enables RFID functionality off = disables RFID functionality *Default Value:* on

rfid.error.response

Description This command can be used to retrieve the RFID status, including any error codes or messages. See *RFID Error Codes and Messages* on page 43 for more information.

Type `getvar`

Commands	Details
`getvar`	Retrieves any active RFID error messages. *Format:* `! U1 getvar "rfid.error.response"`

Example • This `getvar` example shows responses that you may get in different situations:

```
! U1 getvar "rfid.error.response"
```

If no RFID tag is present, you get the following response:

```
NO TAG FOUND
```

If an RFID tag is present and there are no errors, you get the following response:

```
RFID OK
```

rfid.hop_table_version

Description This command retrieves the RFID reader's hop table version.

Type `getvar`

Commands	Details
`getvar`	Retrieves the RFID reader's hop table version. *Format:* `! U1 getvar "rfid.hop_table_version"`

rfid.position.program

Description This command sets the read/write position of the tag (programming position). For more information, see *Using the Correct RFID Settings* on page 18.

Important • If this command is used to specify a value for the programming position, this value will be used for the programming position for all labels until a new position is specified or until the tag calibration procedure is run.

Type `setvar`; `getvar`

Commands	Details
`setvar`	This command instructs the printer to set the read/write position of the RFID tag. *Format:* `! U1 setvar "rfid.position.program" "value"` *Values:* `F0` to `Fxxx` (where `xxx` is the label length in millimeters or `999`, whichever is less) The printer prints the first part of a label until it reaches the specified distance and then begins programming. After programming, the printer prints the remainder of the label. `B0` to `B30` The printer backfeeds the label for the specified distance and then begins programming. To account for the backfeed, allow empty media liner to extend out of the front of the printer when using a backward programming position. `up` = move to the next value `down` = move to the previous value *Default:* `F0` (which moves the leading edge of the label to the print line)
`getvar`	This command instructs the printer to respond with the current programming position. *Format:* `! U1 getvar "rfid.position.program"`

Example • This example shows the programming position being set at 15 mm from the leading edge of the label.

```
! U1 setvar "rfid.position.program" "F15"
```

When the `setvar` value is set to `"F15"`, the `getvar` result is `F15`.

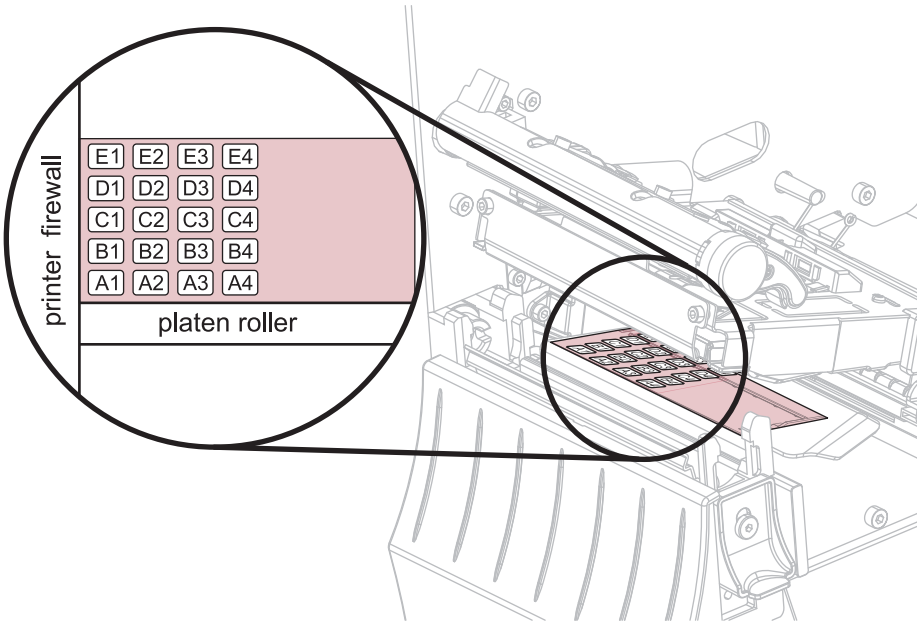
rfid.reader_1.antenna_port

Description This command specifies the RFID antenna to be used for RFID operation.

Note • Some printers automatically select the best antenna element and read/write power levels for the media during RFID transponder calibration. Ty may also set the levels during an adaptive antenna sweep. Use the `~HL` command (see *^HL or ~HL* on page 48) to view the antenna element and power settings being used.

Type `setvar; getvar`

Commands	Details

`setvar`	Sets the antenna port.
	Format: `! U1 setvar "rfid.reader_1.antenna_port" "value"`
	ZD500R:
	This printer only has one antenna element, so the value used is always `A1`.
	Default Value: `A1`
	
	ZT400 Series or ZT600 Series:
	This parameter selects an antenna element from the printer's antenna array.
	Accepted Values:
	`E1`, `E2`, `E3`, `E4`
	`D1`, `D2`, `D3`, `D4`
	`C1`, `C2`, `C3`, `C4`
	`B1`, `B2`, `B3`, `B4`
	`A1`, `A2`, `A3`, `A4`
	 
	
	Default Value: `A4`

Commands	Details
`getvar`	Retrieves the current antenna port. *Format:* `! U1 getvar "rfid.reader_1.antenna_port"`

Example • This `setvar` example shows the selection of antenna port D3.

```
! U1 setvar "rfid.reader_1.antenna_port" "D3"
```

When the `setvar` value is set to `"D3"`, the `getvar` result is `"D3"`.

rfid.reader_1.firmware_version

Description This command returns the RFID reader firmware version.

Type `getvar`

Commands	Details
`getvar`	*Format:* `! U1 getvar "rfid.reader_1.firmware_version"`

Example • This example shows responses that you get in different situations:

```
! U1 getvar "rfid.reader_1.firmware_version"
```

If an RFID reader is present and connected, you get the firmware version in the following format:

```
xx.xx.xx.xx
```

If there is no RFID reader or if the reader is not connected correctly, the response is blank.

rfid.reader_1.hardware_version

Description This command returns the RFID reader hardware version.

Type `getvar`

Commands	Details
`getvar`	*Format:* `! U1 getvar "rfid.reader_1.hardware_version"`

Example • This example shows responses that you get in different situations:

```
! U1 getvar "rfid.reader_1.hardware_version"
```

If an RFID reader is present and connected, you get the hardware version in the following format:

```
xx.xx.xx.xx
```

If there is no RFID reader or if the reader is not connected correctly, the response is blank.

rfid.reader_1.model

Description This command returns the printer's RFID reader model number. Possible values are as follows:

- `TM:M6E MICRO`

Type `getvar`

Commands	Details
`getvar`	*Format:* `! U1 getvar "rfid.reader_1.model"`

rfid.reader_1.power.read

Description This command sets the RFID reader power level for reading RFID tags.

Type `setvar; getvar`

Commands	Details
`setvar`	Sets the antenna's read power level. *Format:* `! U1 setvar "rfid.reader_1.power.read" "value"` *Values:* `0` to `30` `up` = increase the current value by 1 `down` = decrease the current value by 1 *Default:* `16`
`getvar`	Retrieves the antenna's current read power level. *Format:* `! U1 getvar "rfid.reader_1.power.read"`

Example • This `setvar` example sets the antenna to power setting 16 for reading RFID tags.

```
! U1 setvar "rfid.reader_1.power.read" "16"
```

When the `setvar` value is set to `"16"`, the `getvar` result is `16`.

rfid.reader_1.power.write

Description Use this command to set the RFID write power levels if the desired levels are not achieved through RFID tag calibration. If not enough power is applied, the tag may not have sufficient power for programming, and tag data will fail to encode. If too much power is applied, the extra power may cause data communication errors or may cause the wrong tag to be programmed.

Type `setvar; getvar`

This table identifies the command for this format:

Commands	Details
`setvar`	Sets the antenna's read power level. *Format:* `! U1 setvar "rfid.reader_1.power.write" "value"` *Values:* `0` to `30` `up` = increase the current value by 1 `down` = decrease the current value by 1 *Default:* `16`
`getvar`	Retrieves the antenna's current write power level. *Format:* `! U1 getvar "rfid.reader_1.power.write"`

Example • This `setvar` example sets the antenna to power setting 16 for writing to RFID tags.

```
! U1 setvar "rfid.reader_1.power.write" "16"
```

When the `setvar` value is set to `"16"`, the `getvar` result is `16`.

rfid.recipe_version

Description The RFID recipe file controls how the printer manages RFID tag encoding, according to the type of tag in use. These definitions are necessary for the `^RU` command.

This command returns the version number of the RFID recipe file currently in use. The printer stores a read-only copy of the file at `Z:RFIDRCPE.XML`. A file by the same name in the `E:` memory location supersedes the file stored in the `Z:` memory location.

Commands	Details
`getvar`	**Format:** `! U1 getvar "rfid.recipe_version"`

To update the RFID recipe file, complete these steps:

1. Send `! U1 getvar "rfid.recipe_version"` and check the current RFID recipe file version number.

   The version number of the current file is returned (such as `RFIDRCPE_v4`)

2. Send the updated `RFIDRCPE_v`*`X`*`.XML` file to the printer. (*X* will be a number)

   The file is stored at `E:RFIDRCPE.XML`

3. Power cycle the printer.

4. Send `! U1 getvar "rfid.recipe_version"` and check the RFID recipe file version number to be sure that it matches the updated file number.

rfid.region_code

Description This command returns the region code assigned to the printer's RFID device. Possible values are as follows:

- `not available`
- `usa/canada`
- `japan`
- `rest of world`

Type `getvar`

Commands	Details
`getvar`	Retrieves the RFID region code. *Format:* `! U1 getvar "rfid.region_code"`

rfid.tag.calibrate

Description Use this command to initiate tag calibration for RFID media. During the process, the printer moves the media, calibrates the RFID tag position, and determines the optimal settings for the RFID media being used. Depending on the printer, these settings include the programming position, the antenna element to use, and the read/write power level to use.

Important • Before running this command, load the printer with RFID media, calibrate your printer, close the printhead, and feed at least one label to make sure that tag calibration will begin from the correct position. For more information on media calibration, refer to the User Guide for your printer.

Leave all transponders before and after the tag that is being calibrated. This allows the printer to determine RFID settings which do not encode the adjacent tag. Allow a portion of media to extend out the front of the printer to allow for backfeed during the tag calibration procedure.

Type `setvar`

Commands	Details

`setvar`	Initiates tag calibration for RFID media.
	Format: `! U1 setvar "rfid.tag.calibrate" "value"`
	Values:
	`restore`
	`run`

Example 1 • This `setvar` example restores the programming position back to the printer's default value.

```
! U1 setvar "rfid.tag.calibrate" "restore"
```

Example 2 • This `setvar` example performs RFID tag calibration.

```
! U1 setvar "rfid.tag.calibrate" "run"
```

rfid.tag.data

Description This command tells the RFID reader to attempt to read a tag over the RFID antenna, even if the printhead is open. Results are returned to the host.

Before running this command, position an RFID label over the printer's RFID antenna. To locate the RFID antenna on your printer, see *rfid.reader_1.antenna_port* on page 86.

Type `getvar`

Commands	Details
`getvar`	This command instructs the printer to respond with the current tag's data. *Format:* `! U1 getvar "rfid.tag.data"`

Example 1 • This `getvar` example gets the current tag's data, assuming that an RFID label with data "`0123456789ABCDEF12345678`" is in place over the antenna.

```
! U1 setvar "rfid.tag.data"
```

The printer responds with `0123456789ABCDEF12345678`.

Example 2 • This `getvar` example gets the current tag's data, assuming that no tag data can be read or that no tag is present.

```
! U1 setvar "rfid.tag.data"
```

The printer responds with `NO DATA`.

rfid.tag.read.content

Description This command instructs the printer which data to read from the tag with the `rfid.tag.read.execute` command. (See *rfid.tag.read.execute* *on page 98*.)

Type `setvar`, `getvar`

Commands	Details
`setvar`	Instructs the printer which data to read from the tag with the `rfid.tag.read.execute` command. *Format:* `! U1 setvar "rfid.tag.read.content" "value"` *Values:* `epc` = reads the EPC data based on the EPC size specified in the RFID tag's protocol bits, up to 160 bits `tid information` = reads the first 32 bits of the TID (Tag ID) `password status` = reads the tag's access and kill passwords `protocol bits` = reads the protocol bits from the EPC memory banks and converts that value to the EPC size `memory bank sizes` = reads the EPC, TID, and user memory banks sizes `up` = sets the command to the previous test `down` = sets the command to the next test *Default Value:* `epc`
`getvar`	Retrieves the current setting. *Format:* `! U1 getvar "rfid.tag.read.content"`

rfid.tag.read.execute

Description This command reads the data specified by the `rfid.tag.read.content` command. (See *rfid.tag.read.content* on page 97.)

Type `setvar`

Commands	Details
`setvar`	Reads the specified data. *Format:* `! U1 setvar "rfid.tag.read.execute"`

rfid.tag.read.result_line1

Description This command reports the results of the `rfid.tag.read.execute` command.

Type `getvar`

Commands	Details
`getvar`	Retrieves the results of the `rfid.tag.read.execute` command. *Format:* `! U1 setvar "rfid.tag.read.result_line1"`

rfid.tag.read.result_line1_alternate

Description This command reports the results of the `rfid.tag.read.execute` command.

Type `getvar`

Commands	Details
`getvar`	Retrieves the results of the `rfid.tag.read.execute` command. *Format:* `! U1 setvar "rfid.tag.read.result_line1_alternate"`

rfid.tag.read.result_line2

Description This command reports the results of the `rfid.tag.read.execute` command.

Type `getvar`

Commands	Details
`getvar`	Retrieves the results of the `rfid.tag.read.execute` command. *Format:* `! U1 setvar "rfid.tag.read.result_line2"`

rfid.tag.read.result_line2_alternate

Description This command reports the results of the `rfid.tag.read.execute` command.

Type `getvar`

Commands	Details
`getvar`	Retrieves the results of the `rfid.tag.read.execute` command. *Format:* `! U1 setvar "rfid.tag.read.result_line2_alternate"`

rfid.tag.test.content

Description This command instructs the printer which test to perform on the tag with the `rfid.tag.test.execute` command. (See *rfid.tag.test.execute* on page 104.)

Type `setvar`, `getvar`

Commands	Details
`setvar`	Instructs the printer which test to perform on the tag with the `rfid.tag.test.execute` command. *Format:* `! U1 setvar "rfid.tag.test.content" "value"` *Values:* `quick` = performs a read EPC test and a write EPC test (using random data) `read` = performs a read EPC test `write` = performs a write EPC test (using random data) `up` = sets the command to the previous test `down` = sets the command to the next test *Default Value:* `quick`
`getvar`	Retrieves the current setting. *Format:* `! U1 getvar "rfid.tag.test.content"`

rfid.tag.test.execute

Description This command tests the data specified by the `rfid.tag.test.content` command. (See *rfid.tag.test.content* on page 103.)

Type `setvar`

Commands	Details
`setvar`	Tests the specified data. *Format:* `! U1 setvar "rfid.tag.test.execute"`

rfid.tag.test.result_line1

Description This command reports the results of the `rfid.tag.test.execute` command.

Type `getvar`

Commands	Details
`getvar`	Retrieves the results of the `rfid.tag.test.execute` command. *Format:* `! U1 setvar "rfid.tag.test.result_line1"`

rfid.tag.test.result_line2

Description This command reports the results of the `rfid.tag.test.execute` command.

Type `getvar`

Commands	Details
`getvar`	Retrieves the results of the `rfid.tag.test.execute` command. *Format:* `! U1 setvar "rfid.tag.test.result_line2"`

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