


**Table 1 • Print Settings (Continued)**

<b>Print Method</b>	Specify if the printer is to use Direct Thermal mode (no ribbon) or Thermal Transfer mode (using thermal transfer media and ribbon).				
<i>Accepted values:</i>	<ul style="list-style-type: none"> <li>• THERMAL TRANS</li> <li>• DIRECT THERMAL</li> </ul>				
<i>Related ZPL command(s):</i>	^MT				
<i>SGD command used:</i>	ezpl.print_method				
<i>User menu item:</i>	PRINT METHOD on page 94				
<i>Printer web page:</i>	View and Modify Printer Settings > Media Setup > Print Method				
<b>Tear-Off Position</b>	<p>If necessary, adjust the position of the media over the tear-off bar after printing.</p> <ul style="list-style-type: none"> <li>• Higher numbers move the media out (the tear line moves closer to the leading edge of the next label).</li> <li>• Lower numbers move the media in (the tear line moves closer to the edge of the label just printed).</li> </ul> <div data-bbox="690 835 1133 1163" style="text-align: center;"> </div> <table border="1" data-bbox="542 1188 1269 1268" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;"><b>1</b></td> <td>Media direction</td> </tr> <tr> <td style="text-align: center;"><b>2</b></td> <td>Factory-set tear line location at position 000</td> </tr> </table>	<b>1</b>	Media direction	<b>2</b>	Factory-set tear line location at position 000
<b>1</b>	Media direction				
<b>2</b>	Factory-set tear line location at position 000				
<i>Accepted values:</i>	-120 to 120				
<i>Related ZPL command(s):</i>	~TA				
<i>SGD command used:</i>	ezpl.tear_off				
<i>User menu item:</i>	TEAR OFF on page 95				
<i>Printer web page:</i>	View and Modify Printer Settings > General Setup > Tear Off				

## SETTINGS Menu


Items in this menu are shown in the order in which they appear when you press the RIGHT ARROW. For more information about these settings, see [Print Settings on page 67](#).

<b>DARKNESS</b>		
▼	10.0	▲
		

### Adjust the Print Darkness

Set the darkness to the lowest setting that provides good print quality. If you set the darkness too high, the label image may print unclearly, bar codes may not scan correctly, the ribbon may burn through, or the printhead may wear prematurely.


See [Print Darkness on page 67](#) for more information.

<b>PRINT SPEED</b>		
▼	6.0	▲
		

### Select the Print Speed

Select the speed for printing a label (given in inches per second). Slower print speeds typically yield better print quality.


See [Print Speed on page 67](#) for more information.

<b>MEDIA TYPE</b>		
▼	GAP/NOTCH	▲
		

### Set the Media Type

Select the type of media that you are using.

See [Media Type on page 67](#) for more information.

<b>PRINT METHOD</b>		
▼	THERMAL TRANS	▲
		

### Select the Print Method

Specify if the printer is to use Direct Thermal mode (no ribbon) or Thermal Transfer mode (using thermal transfer media and ribbon).

See [Print Method on page 68](#) for more information.